ILLINOIS POLLUTION CONTROL BOARD October 20, 1988

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY,))
Complainant,)
v.)) PCB 85-38
HECKETT, a Division of HARSCO CORPORATION, a Delaware corporation, and ACME STEEL COMPANY, successor of INTERLAKE, INC., a Delaware corporation,))))
Respondents.)

MR. JAMES T. HARRINGTON, ESQ., OF ROSS AND HARDIES, APPEARED ON BEHALF OF THE RESPONDENT.

MR. JOSEPH J. ANNUNZIO, ESQ., ASSISTANT ATTORNEY GENERAL, APPEARED ON BEHALF OF THE COMPLAINANT.

OPINION AND ORDER OF THE BOARD (by M. Nardulli):

This matter comes before the Board upon a complaint filed on behalf of the Illinois Environmental Protection Agency (hereinafter "Agency"), by and through its attorney, Neil F. Hartigan, Attorney General of the State of Illinois, against Heckett and Interlake, Inc. Interlake, Inc. is the predecessor to Acme Steel Company (hereinafter "Acme"). The complaint alleges that Heckett and Acme violated Section 9(c) of the Act and 35 Ill. Adm. Code Sections 201.107, 201.141, 201.142 and 212.123(a).

Hearing on this matter was held on September 16, 1988 in Chicago, IL. At hearing, the parties submitted a Stipulation and Proposal for Settlement (Stipulation). The Stipulation is attached and adequately addresses the facts in this matter. Accordingly, this opinion will not contain the customary discussion of the issues.

The Board notes that according to the Stipulation, Acme and Heckett are not admitting their liability for violations alleged in the Complaint. Also, the Stipulation states that the Agency agrees to issue Heckett a five-year operating permit for its entire slag handling operations consistent with the applicable terms of the Stipulation. The operating permit shall become effective upon the Board's entry of the following order approving the Stipulation.

In evaluating this enforcement action and proposed settlement agreement, the Board has taken into consideration all the facts and circumstances in light of the specific criteria delineated in Section 33(c) of the Act and finds the Stipulation and Proposal for Settlement acceptable under 35 Ill. Adm. Code 103.180. Accordingly, the Board orders Acme and Heckett to comply with the Order set forth herein.

ORDER

It is the Order of the Illinois Pollution Control Board that:

- The Board hereby accepts the Stipulation and Proposal for Settlement executed by Acme, Heckett and the Illinois Environmental Protection Agency concerning Acme's Riverside facility and filed with the Board on March 27, 1985. The Stipulation and the Proposal for Settlement is attached hereto.
- 2) Acme and Heckett, jointly, by certified check or money order payable to the State of Illinois and designated for deposit into the Environmental Protection Trust Fund, shall pay the sum of \$25,000.00 (Twenty-five thousand dollars). The sum shall be paid within 30 days of the date the Respondents receive notice of this order. The payment shall be mailed to:

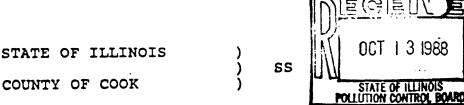
Fiscal Service Division Illinois Environmental Protection Agency 2200 Churchill Road Springfield, IL 62706

3) The terms and conditions of the Stipulation and Proposed Settlement are incorporated into and made a part of this Order.

IT IS SO ORDERED.

R.C. Flemal dissented.

	M. Gunn, Clerk o			ol
adopted on	ertify that the a えっぴ day of	october	, 1988,	bу
a vote of	, -/			
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	Dor	othy M. Gunn,	Clerk	
	111	inois Pollution	n Control Board	



RECEIVED ENFORCEMENT PROGE

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Environmental Protection Again.

BEFORE THE POLLUTION CONTROL BOARD STATE OF ILLINOIS

ILLINOIS ENVIRONMENTAL PROTECTION

Complainant,

v.

AGENCY,

HECKETT, a Division of HARSCO CORPORATION, a Delaware corporation, and ACME STEEL COMPANY, successor of INTERLAKE, INC., a Delaware corporation,

Respondents.

RECEIVED

ATTORNEY GENERAL

STIPULATION OF FACTS AND PROPOSED SETTLEMENT

Complainant, the Illinois Environmental Protection Agency ("Agency"), by and through its attorney, Neil F. Hartigan, Attorney General of Illinois, and respondents, Heckett, a Division of Harsco Corporation, a Delaware corporation ("Heckett") and Acme Steel Company, successor of Interlake, Inc., a Delaware corporation ("Acme"), submit the following Stipulation of Facts and Proposed Settlement. The parties agree that the statement of facts contained herein represents a fair summary of the evidence and testimony which would be introduced by the parties if a full hearing were held. The parties further stipulate that this statement of facts is made and agreed upon for purposes of settlement only and neither the fact a party has entered into this Stipulation nor any of the facts stipulated herein shall be introduced into evidence in this or any other proceeding except

to enforce the terms by the parties to this agreement. This agreement shall be null and void and held for naught unless the Pollution Control Board ("Board") approves and disposes of this matter on each and every one of the terms and conditions of the settlement set forth herein.

I.

JURISDICTION

The Board has jurisdiction of the subject matter herein and of the parties consenting hereto pursuant to the Illinois Environmental Protection Act, Ill.Rev.Stat., ch. 111-1/2, pars. 1001 et seq. (1985) ("Act").

II.

AUTHORIZATION

The undersigned representatives for each party certify that they are fully authorized by the party whom they represent to enter into the terms and conditions of this Stipulation of Facts and Proposed Settlement and to legally bind them to it.

III.

APPLICABILITY

This Stipulation of Facts and Proposed Settlement ("Settlement") shall apply to and be binding upon the complainant, the Illinois

Attorney General and respondents, as well as the successors and assigns of each and any officer, director, agent, employee or servant. Respondents shall give notice of this Settlement to any successors in interest, prior to transfer of interest, and contemporaneously verify to the Illinois Environmental Protection Agency at the addresses provided in Section VI.E. below that such notice has been given.

IV.

UNCONTESTED FACTS

- A. Complainant, the Agency, is an agency of the State of Illinois created pursuant to Section 4 of the Act and is charged, inter alia, with the duty of enforcing the Act pursuant to Title VIII thereof.
- B. Respondent Heckett is a division of Harsco Corporation, a corporation organized and existing under the laws of the State of Delaware and duly licensed to conduct business in the State of Illinois.
- C. Respondent Acme is a corporation organized and existing under the laws of the State of Delaware and duly licensed to conduct business in the State of Illinois.
- D. At all times pertinent hereto, Acme or its predecessor Interlake has owned and operated a steel manufacturing facility ("facility") at 135th Street and Perry Avenue, Riverdale, Cook

County, Illinois. Located at the facility is a Basic Oxygen Furnace, or BOF. At the BOF, steel is made by a pneumatic process involving the blowing of high-purity oxygen onto the surface of molten pig iron. During the making of steel using this basic oxygen process, slag is formed.

- E. The slag formed by the Acme basic oxygen steel making process is hauled from the BOF shop and subsequently processed by Heckett at the facility pursuant to the terms of a contract between Heckett and Acme. All of Heckett's slag handling processes at the facility can be classified as being a part of the slag-away operations or the slag processing operations.
 - 1. In the slag-away operation, molten slag from
 Acme's BOF shop (also known as its "melt shop") is removed
 by Heckett in slag-lined pots owned by Acme and transported
 to a pit area where the molten slag is dumped and cooled.
 Periodically, slag which has solidified in the pot (a
 "skull") is removed in a process called "skulling." After
 skulling, the empty pots are relined with slag by Heckett.
 - 2. In the slag processing operation, slag is removed from the pit by Heckett and is then screened and sized in order to make it commercially useful.
- F. On January 30, 1981, Heckett filed a permit application with the Agency for its slag-away operation as described in Section IV.E.1. above (I.D. 031 258 AAS, Permit No. 81020019). Said permit application is attached hereto as Exhibit A. In Addendum

A of the application, Heckett provided for, with respect to slag pot lining, the use of a layer of dry processed slag.

- G. That on the basis of the permit application, the Agency issued to Heckett a joint Construction and Operating Permit for its slag-away process on February 9, 1981. The permit stated that it was to expire on February 8, 1986. A copy of this joint Construction and Operating Permit is attached hereto as Exhibit B.
- H. Following issuance of the permit, Heckett did not submit a new permit application nor did it request a revision of its existing permit to allow material other than dry processed slag to be used as a slag pot lining material in its slag-away process.
- I. From on or about the issuance date of the permit until November 18, 1982, Heckett used 1 x 4 inch sized processed slag to line the pots.
- J. From November 18, 1982 until on or about June 1, 1984, Heckett discontinued the use of 1 x 4 inch sized processed slag as a pot liner. Heckett informed the Agency that the practice was discontinued because of explosions caused by moisture in the slag.
- K. Since on or about June 1, 1984, Heckett has used 1 \times 4 inch processed slag as a pot liner. On one occasion after June 1, 1984, the use of 1 \times 4 sized slag was discontinued during a

period of extremely wet weather so as to avoid injury to persons or severe damage to equipment because of the danger of explosion.

- L. On March 27, 1985, the Illinois Attorney General's Office, on behalf of the Agency, filed a Complaint with the Board against Heckett and Acme's predecessor, Interlake, alleging certain violations of the Act and the Board's Air Pollution Control Rules, (35 Ill. Adm. Code Section 201.101 et seq.) by respondents. The violations alleged concerned slag handling at the Heckett facility. Said Complaint is incorporated herein by reference as if fully set out.
- M. Heckett and Acme moved to dismiss the Complaint for various reasons and the Motion to Dismiss and the Agency's Response are incorporated herein by reference as though fully set out. The Board denied the motions to dismiss on May 16, 1985. Further, Heckett and Acme contend that there are factual and legal defenses to each count of the Complaint.
- N. In November, 1985, Heckett applied for a renewal of its operating permit for the slag-away operations at the facility, based upon data in its original permit application. Said renewal application is attached hereto as Exhibit C.
- O. On December 11, 1985, the Agency denied Heckett's application for a renewal operating permit. Said denial letter is attached hereto as Exhibit D.

P. On January 13, 1986, Heckett appealed the Agency's December 11, 1985 denial to the Board. (Heckett v. IEPA, PCB 86-8).

٧.

PROPOSAL FOR SETTLEMENT

As a result of settlement discussions, respondents, the Attorney General and the Agency believe the public interest in this matter will be best served by resolution of this enforcement action and permit appeal under the terms and conditions provided herein. The parties agree that Acme's steel manufacturing business is of significant social and economic benefit and that Heckett's processing and reclamation of slag, an industrial byproduct of steel manufacturing, is a necessary and useful service. The Acme steel facility is located in an area zoned for general industrial uses by the Village of Riverdale; the Heckett operation at the facility is similarly zoned. Riverdale is located in Cook County, which is a non-attainment area for ozone. There are no residences located in the immediate vicinity of the facility. Heckett's operations are a source of particulate emissions, which can cause adverse health effects in certain quantities. Discharges of particulates during Heckett's lining and skulling operations can be effectively controlled by use of an environmentally sound, safe, lining material.

All statements contained herein are agreed to for purposes of settling this action only and shall be null and void and of no

effect in any further proceeding or cause of action if the Board does not approve this proposal for settlement in its entirety.

VI.

TERMS OF SETTLEMENT

Respondents and the Agency have agreed to the following terms of settlement. These terms shall be in full settlement of the action filed herein by the Agency and respondents' liability for all violations alleged in the Complaint.

- A. The respondents neither admit nor deny the violations of Section 9(a) of the Act, and 35 Ill. Adm. Code 201.141, 212.123(a), 212.301 and 201.142 as alleged by the Agency in Counts I, II, III and V of the Complaint filed in this action.
- B. Heckett neither admits nor denies the violations of Section 9(a) of the Act and 35 Ill. Adm. Code 201.207 as alleged by the Agency in Count IV of the Complaint filed in this action.
- C. Respondent Heckett agrees that it will consistently use 1 x 4 inch screened, processed slag as a pot lining for the slag pots used to transport slag from Acme's BOF shop. The pot lining material may consist of hot, unsized slag in a quantity that will not cause or contribute to violations of the Act or Board Rules.
- D. Respondent Acme agrees that it will accept the consistent use of a 1 x 4 inch screened, processed slag as a lining for the slag pots used to transport slag from Acme's BOF shop.

E. Notwithstanding the terms of Paragraph VI.C., if any event including, but not limited to, weather conditions and/or other conditions necessitating the discontinuance of the use of 1 x 4 inch screened, processed slag to prevent injury to persons or severe damage to equipment, precludes Heckett's use of 1 x 4 inch screened, processed slag as a lining material for the slag pots, Heckett shall immediately notify the Agency by telephone and no later than two (2) business days thereafter in writing of the event at the addresses provided below. This notice shall describe the expected length of time said lining material cannot be used, the specific reasons precluding the use of said lining material, and the expected time period at which use of a 1 x 4 inch screened, processed slag will be resumed.

Notice shall be sent to:

Manager, Field Operations Section Division of Air Pollution Control Illinois Environmental Protection Agency 1701 South First Avenue Suite 600 Maywood, Illinois 60153 (312) 345-9780

Manager, Permits Sections Division of Air Pollution Control Illinois Environmental Protection Agency 2200 Churchill Road Springfield, Illinois 62706 (217) 782-2113

Heckett's use of pot lining material under such circumstances shall not constitute a violation of the terms of the permit referred to in paragraph VI.F.

- operating permit for its entire slag handling operatings consistent with Paragraphs VI.C. through VI.F. and with all other applicable terms of this Settlement. The permit to be issued to Heckett is attached hereto as Exhibit E. Under this permit all of Heckett's activities shall be covered by one operating permit. Heckett agrees to dismiss its pending permit appeal, Heckett v. IEPA, PCB 86-8 in consideration of the Agency's issuance of an operating permit. The operating permit shall become effective upon the Board's entry of an order approving this settlement and dismissing PCB 86-8.
- G. The parties enter into this Stipulation and Proposal for Settlement and the respondents agree to pay the penalty specified in this paragraph in order to avoid the substantial costs, inconveniences and uncertainties of further litigation. In order to resolve this dispute and as a condition of Settlement, the respondents agree to jointly pay a penalty of twenty-five thousand (\$25,000.00) into the Environmental Protection Trust Fund within thirty (30) days from the date on which the Board adopts a final order approving, accepting and incorporating this Stipulation and Proposal for Settlement. Payment shall be made by certified check or money order and shall be sent by first class mail to:

Illinois Environmental
Protection Agency
Fiscal Services Division
2200 Churchill Road
Springfield, Illinois 62706

H. The Illinois Attorney General and the Agency agree that they shall not pursue claims against respondents for violations of the Illinois Environmental Protection Act or Pollution Control Board Rules as stated in the Complaint.

VII.

INSPECTION

The respondents agree that the Agency, pursuant to Section 4(d) of the Illinois Environmental Protection Act, Ill.Rev.Stat., ch. 111-1/2, par. 1004(d) (1985) shall have the right of entry into and upon the Acme Steel manufacturing facility in Riverdale, Illinois, which is the subject of this Settlement Agreement, for the purposes of carrying out inspections, reviewing records, and/or observing any tests which are necessary to ensure that the purposes of this Settlement Agreement are effectuated.

VIII

COMPLIANCE WITH OTHER LAWS AND REGULATIONS

A. This Settlement Agreement in no way affects respondents' responsibility to comply with any federal, state or local regulations, including but not limited to, the Illinois Environmental Protection Act, Ill.Rev.Stat., ch. 111-1/2, par. 1001 et seq. (1985) and the Illinois Pollution Control Board Air Pollution Control Regulations.

B. This Settlement Agreement resolves and disposes of all violations alleged in the Agency's complaint and all air pollution violations that could have have been alleged by the Agency at the time of this agreement. However, nothing in this Settlement Agreement shall be construed as a waiver by complainant of the right to redress future violations or obtain penalties with respect thereto.

WHEREFORE, complainant and respon	dents jointly request that
the Board adopt and accept; the follow	ring Stipulation and Pro-
posal for Settlement as written.	
AGREED:	
FOR THE COMPLAINANT:	FOR THE RESPONDENTS:
ILLINOIS ENVIRONMENTAL PROTECTION AGENCY By: JOSEPH/SVOBODA Manager, Enforcement Programs Dated: 7//3/88	HECKETT, a Division of HARSEO CORPORATION By: Months of Administration Dated: August 25, 1987
NEIL F. HARTIGAN Attorney General State of Illinois	ACME STEEL COMPANY
By: Manuary Joseph J. Annunzio Assistant Attorney General	By: Louis D. Camus Vice President - Operations
Dated:	Dated: July 6, 1988

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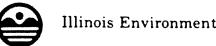


STATE OF ILLINOIS ENVIRONIENTAL PROTECTION AGENCY DIVISION OF AIR POLLUTION CONTROL Z200 CHURCHILL ROAD SPRINGFIELD, JILINOIS 62706

					FOR AGE	NCY USE ONLY
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NAME OF EQUIPMENT TO BE CONSTRUCTED OR OPERATED	Slag-Away	Operation	(8)	DATE		
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lc. CITY OF CWHER: Butler			Zc. CITY	of operator: Chicago		
le. STATE OF CAMER: Pennsylvania	1	le. Zir coll: 16001	28. STATE Indi	of creaton: ana		26. 715 COSS 4633
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Robert C. Pi	TO: (TITLE AND/OR NA feilsticker, J	r.	(412) 283-5741		
6. ADDRESS FOR CORRES	PONDENCE: (CHECK ONL	Y ONE)EMISSION SOURCE	7. YOUR	DESIGNATION FOR THIS $27-5-5B$	APPLICATION:	c)
FURTHER CERTIFIES 1	THAT ALL PREVIOUSLY SI GNATURE HERETO HE FUR	FOR A PERMIT AND CERT JEMITTED INFORMATION REI THER CERTIFIES THAT HE	ERENCED IN TH	IS APPLICATION REMAIN	S TRUE, CORRE ICATION S	CT AND CURRENT.
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	X YES NO: SPECIFYACRES						
10.	DOES THIS APPLICATION CONTAIN A PROCESS FLOW DIAGRAM(S)	THAT ACCURATELY AND CLEARLY REPRESENTS CURRENT PRACTICE.					
110.	WAS ANY EQUIPMENT, COVERED BY THIS APPLICATION, OWNED OR CONTRACTED FOR, BY THE APPLICANT PRIOR TO APRIL 14, 1972:	1 116. HAS ANY EQUIPMENT, COVERED BY THIS APPLICATION, NOT PREVIOUSLY RECEIVED AN OPERATING PERMIT:					
	TYES IN NO	☐ YES 🖾 NO					
	IF "YES", ATTACH AN ADDITIONAL SHEET, EXHIBIT A, THAT: (a) LISTS OR DESCRIBES THE EQUIPMENT (b) STATES WHETHER THE EQUIPMENT WAS IN COMPLIANCE WITH THE RULES AND REGULATIONS GOVERNING THE CONTROL OF AIR POLLUTION PRIOR TO APRIL 14, 1972.	IF "YES", ATTACH AN ADDITIONAL SHEET, EXHIBIT B, THAT: (a) LISTS OR DESCRIBES THE EQUIPMENT (b) STATES WHETHER THE EQUIPMENT (i) IS ORIGINAL OR ADDITIONAL EQUIPMENT (ii) REPLACES EXISTING EQUIPMENT, OR (iii) MODIFIES EXISTING EQUIPMENT (c) PROVIDES THE ANTICIPATED OR ACTUAL DATES OF THE COMMENCEMENT OF CONSTRUCTION AND THE START-UP OF THE EQUIPMENT					
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	13. DOES THE STARTUP OF AN EMISSION SOURCE COVERED BY THIS APPLICABLE STANDARDS:	AFPLICATION PRODUCE AIR CONTAMINANT EMISSION IN EXCESS OF					
	☐ YES ☐ NO						
	IF "YES," HAS FORM APC-203, "OPERATION DURING STARTUP" TYPES THE NO	ELEN COMPLETED FOR THIS SOURCE:					
	14. DOES THIS APPLICATION REQUEST FERMISSION TO OFERATE AN	EMISSION SOURCE DURING MALFUNCTIONS OR EREAKDOWNS:					
>	⅓ YES ☐ NO						
ONLY	IF "YES," HAS FORM APC-204, "OFERATION DURING MALFUNC TY YES NO	TION AND BEEN COMPLETED FOR THIS SOURCE:					
)	15. IS AN EMISSION SOURCE COVERED BY THIS APPLICATION SUBJE	CT TO A FUTURE COMPLIANCE DATE:					
(2)	☐ YES ☐ NO						
I N	IF "YES," HAS FORM APC-202, "COMPLIANCE PROGRAM & FRO.	JECT COMPLETION SCHEDULE, " BEEN COMPLETED FOR THIS SOURCE:					
OPERATING	16. DOES THE FACILITY COVERED BY THIS APPLICATION REQUIRE AN ACTION PLANS):	N EPISODE ACTION PLAN (REFER TO GUIDELINES FOR EPISODE					
T.	YES NO						
APRICATION FOR		LED WITH THE ILLINOIS FOLLUTION CONTROL BOARD ON OR EEFORE					
<u></u> 5	☐ YES						
APR	IF "YES," CITE: PCB NUMBER(S), D	DATE OF BOARD ORDER					
	WAS CONSTRUCTION OF MODIFICATION OF EQUIPMENT, SUFF GOVERNING THE CONTROL OF AIR POLLUTION" EFFECTIVE F-1	FICIENT TO ACHIEVE COMPLIANCE WITH THE "RULES AND REGULATIONS ICE TO APRIL 14, 1972, COMMENCED FRIOR TO AFRIL 14, 1972:					
	YES NO Not Applicable						
	IF "YES," EXPLAIN IN DETAIL, AND IDENTIFY EXPLANATION A						
18.	LIST AND IDENTIFY ALL FORMS, EXMITITS, AND OTHER INFORMATION NUMBERS ON EACH ITEM (ATTACH ADDITIONAL SHEETS IF NECESSA Cover Letter)	: Y):					
	Resolution for Signature Authorization	l page l page					
	APC 200	2 pages					
	Plot Plan Flow Diagram	l page l page					
	APC 202	1 page 2 pages					
	APC 204 w/Exhibit F	2 pages					
	Addendum A Addendum B	2 pages 2 pages					
	Accendum b	Z pages TOTAL NUMBER OF FAGES 14					



217/782-2113

OPERATING PERMIT

PERMITEE

Heckett Engineering Division of Harsco Corperation

Attention: Robert C. Pfeilsticker

Post Office Box 1071

Butler, Pennsylvania 16001

Application No.: 84030043 I.D. No.: 031258AAS

Applicant's Designation: Date Received:

Subject: Steel Scrap & Slag Reclamation Plant & Slag Away

Date Issued: 1988 Expiration Date:

Location: 13500 Perry Avenue, Riverdale, Illinois

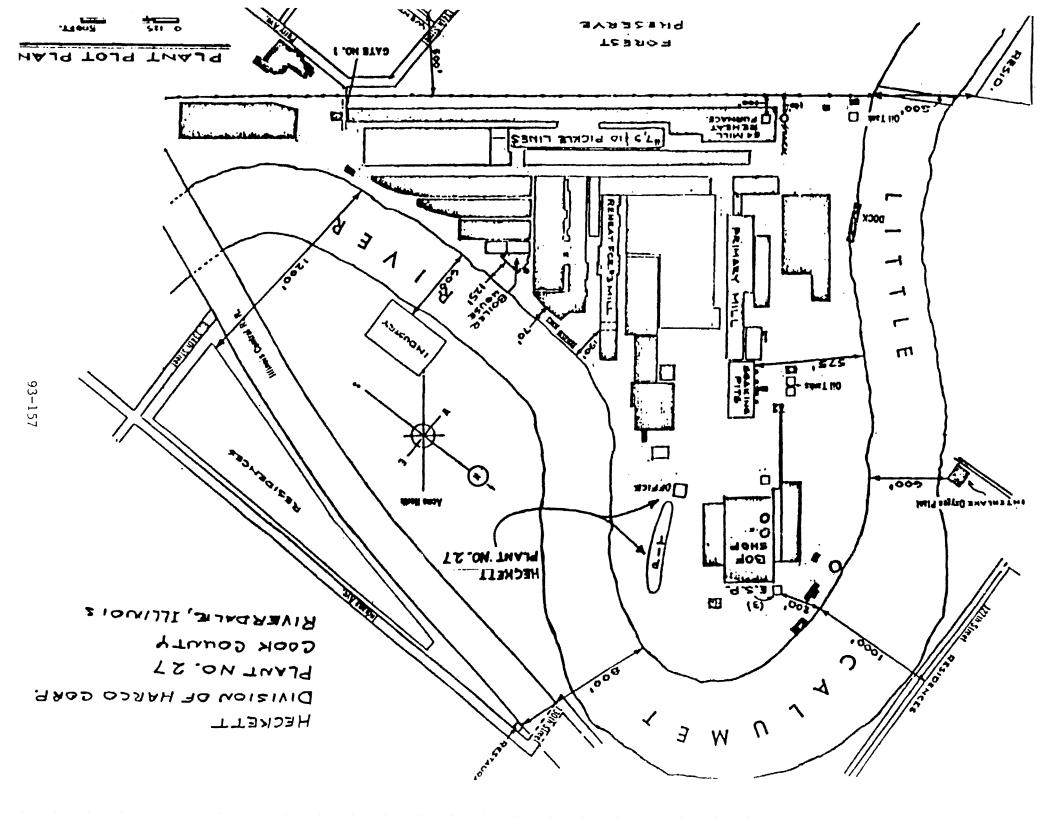
Pemit is hereby granted to the above-designated Permitee to OPERATE emission source(s) and/or air pollution control equipment consisting of a steel reclamation plant involving a grizzly, 7 conveyors, 2 screens, stockpiles and the slag away process as described in the above-referrenced application. This Permit is subject to standard conditions attached hereto and the following special condition(s):

- This permit becomes effective upon the day that Pollution Control Board enters an order approving the settlement agreements reached in PCB 85-38 and PCB 86-8 and dismisses PCB 86-8.
- Hekckett is authorized to use up to 3 parts of hot unsized slag for every 15 parts of sized 1 \times 4 slag as pot liner when the hot unsized slag is necessary to dry the sized 1 x 4 slag for safety reasons. At all other times Heckett shall use 1 x 4 sized slag as a pot liner.
- This permit incorporates by reference all terms and conditions of the settlement agreement adopted by the Board in E.P.A. versus Heckett Engineering Division of Harsco Corporation & Acme Steel, PCB 85-38.

It should be noted that this permit, 84030043, includes the operation of the "Slag Away" process formerly covered in 81020019 as requested in the settlement agreement in PCB 85-38.

Terry A. Sweitzer, P.E. Manager, Permit Section Division of Air Pollution Control

TAS:WDI:kjh/25 cc: Region 1



CALCULATION SHEET

ENGINEER

PAGE

E. R. or PROJECT DATE EXISTING INTERLAKE MELT SHOP WITH NEW SLAG POT TRANSFER LOCATION FOR REMOVAL OF MOLTEN SLAG SLAGPOT TRANSPORTER NEW HECKETT TRANSFER RAMP WITH SLAG POURING INCLINE PLANE MOLTEN SLAG EXISTING HECKETT PROCESSED MATERIALS. PROCESSING PIT

HECKETT DIVISION OF HARSCO CORP. PLANT NO. 27 FLOW DIAGRAM: SLAG-AWAY OPERATION

JOB TITLE



STATE OF ILLINOIS ENVIRONMENTAL PROTECTION AGENCY DIVISION OF AIR POLLUTION CONTROL 2200 CHURCHILL ROAD SPRINGFIELD, ILLINOIS 62706

		FOR AGEN	CY USE DIALY
COMPLIANCE PROGRAM AND PROJECT COMPLETION SCHEDULE		1. D. NO	
CONSTRUCTED OR MODIFIED Slag-Away Operation	(A)	DATE	
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1b. STREET ADDRESS OF OWNER: P. O. Box 1071	2b. STREE	et address of operator: O. Box 559	
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Pennsylvania 16001		e of operatora diana	26. 21F COOL: 46312
3a. NAME OF CORFORATE DIVISION OR FLANT: HECKETT, Plant No. 27	1	ET ADDRESS OF EMISSION SOURCE: 500 Perry Avenue	
3c. CITY OF EMISSION SOURCE: Riverdale 3c. LUCATED WITHIN (LIMITS TYPES	ITY 3e. TOKA		3g. ZIP CODE: 60627
4. ALL CORRESPONDENCE TO: (NAME OF INDIVIDIAL) Robert C. Pfeilsticker, Jr.		HONE NUMBER FOR AGENCY TO CALL: 12) 283-5741	
6. ADDRESS FOR CORRESPONDENCE: ☑ OWNER ☐ OPERATOR ☐ EMISSION S	DURCE		
THE UNDERSIGNED HEREBY CERTIFIES THAT THE STATEMENTS CONTA HERETO I FURTHER CERTIFY THAT I AM AUTHORIZED TO EXECUTE TO	INFO HEREIN ARE CO	GRRECT AND CUPPENT. BY AFFIXING	G MY SIGNATURE
AUTHORIZED SIGNATURE(S): (B)			
7. BY Rand Black 1-30-81	EY		
Paul R. Pack	Slavia	•	DATE
Vice President - Operations	_	THE PRINTED WHE OF STORER	
TIMEE OF STONEK		TOP STATER	
(A) THIS FORM IS TO PROVIDE THE MOENTY #17 - CENCRED INFO WHATIO OF ANY EQUIPMENT TO BE CONSTRUCTED OR MODIFIED FURSIONS TO	THIS PLAN.		
(B) THIS MUST BE SIGNED IN ACCORDANCE WITH FOR RESS., CHARTER THE COMMINANCE PROGRAM AND PROJECT COMPLETION SCHOOLE IS SUCH AUTHORIZATION WILL USUALLY COMPLY FITH THE ESFORTMEN	AUTHORIZED TO DG	G4(c)(2). IF THE PERSON SIGNIM SO BY A RESOLUTION OF THE EDARD	G OF DIFECTORS.

GENERAL INFORMATION

B. THE APPLICANT MUST SUBMIT A PROCESS FLOW DIAGRAM DEPICTING ALL RELATED EQUIPMENT. THE DIAGRAM SHALL INCLUDE LABELS FOR EACH SOURCE AND EACH I FORTH MAXIMUM FLOW RATES FOR (1) ALL RELATED PROCESSING EQUIPMENT, (2) RELATED EMISSION SOURCES AND (4) ALL PELATED STACKS OR VENTS. IF A PROAPPLICATION; THE APPLICANT MUST REFERENCE SUCH APPLICATION:	TEM OF POLLUTION CON	TPOL EQUIPMENT, AND UTION CONTROL CONTEM	SHALL SET FRT. (3) ALL
PER-IT NO.: See Addendum B 1.D. NO.:			and the second
9. THE APPLICANT SHALL SUBMIT A DETAILED DESCRIPTION OF THE EQUIPMENT HE P PROTECTION ACT AND APPLICABLE REGULATIONS. THIS DESCRIPTION SHALL INCL CONTROL EQUIPMENT OR PROPOSED AIR POLLUTION CONTROL TECHNIQUE WHICH HAS AND TECHNICAL REASONABLENESS OF THE PROPOSED AIR POLLUTION CONTROL EQUIPMENT DETAILED COST ANALYSES AND COPIES OF ENGINEERING REPORTS OR STUDIES SUF IN COMPLIANCE WITH THE ACT AND APPLICABLE REGULATIONS. THIS EQUIPMENT	UDE THE FOLLOWING: BEEN CHOSEN TO ACHI PHENT OR PROPOSED AT FICTERS TO PROVE TO	THE TYPE OF PROPOSEC EYE COMPLIANCE: THE R POLLUTION CONTROL THE AGENCY THAT THIS	I AIR POLLUTION . COST. AVAILASILITY. TECHNIQUE, INCLUCING . OPERATION WYLL FE
10. COPPLETE ALL OF COLUMNS A AND B. COMPLETE COLUMN C AS APPLICABLE.	A EXPECTED DATE ACTIVITY MILL EE COMPLETED	B LATEST DATE ACTIVITY WILL BE COMPLETED®	C ACTUAL DATE ACTIVITY WAS COMPLETED
a. STATE DATE THE APPLICANT WILL ENTER INTO A BINDING AGREEMENT TO MAKE NECESSARY PURCHASES OR MODIFICATIONS.			
b. STATE DATE THE APPLICANT WILL APPLY FOR A CONSTRUCTION FERMIT FOR THE PROPOSED EQUIPMENT OR MODIFICATION OF EQUIPMENT.			<u> </u>
c. STATE DATE THIS ITEM OF EQUIPMENT WILL BE DELIVERED (IF PRESENT EQUIPMENT IS TO BE MODIFIED, STATE DATE SUCH MODIFICATION SHALL BEGIN) TO THE APPLICANT'S FACILITY.		***	
d. STATE DATE CONSTRUCTION OR MODIFICATION OF EQUIPMENT WILL BE COMPLETED.			Com Alex
e. STATE DATE APPLICANT WILL TEST EQUIPMENT TO DEMONSTRATE COM- PLIANCE WITH THE ENVIRONMENTAL PROTECTION ACT AND SUBSTANTIVE REGULATIONS PROMUMENTAL PROTECTION.			
f. STATE DATE EQUIPMENT WILL BE FULLY OPERATIONAL.	7/31/81	8/31/81	
*THE TIME BETWEEN THE SUBMISSION OF THIS FORM AND THE INITIAL EVENT L BETWEEN ANY TWO CONSECUTIVE EVENTS LISTED IN 1TEM 10 SHALL NOT EXCEE *THE FINAL COMPLIANCE DATE SHALL BE NO LATER THAN THE APPLICABLE DATE SET F 11. A PROJECT COMPLETION REPORT, APC-271, MUST BE SUBMITTED TO THE AGENCY FIGURES. SUCH PROJECT COMPLETION REPORT MUST BE RECEIVED BY THE AGENC OR FINAL COMPLIANCE DATE.	D 6 MONTHS. ORTH IN PCB REGS., C	HAPTER 2: AIR POLLS	ΠΙΟΝ.
	eliele gan-eniele (light de l'element de enement), felle e		recommendation of exclusive consumers and application over the



STATE OF ILLINOIS ENVIRONMENTAL PROTECTION AGENCY DIVISION OF AIR POLLUTION CONTROL 2200 CHURCHILL ROAD SPRINGFIELD, ILLINOIS 62706

FOR AGENCY USE ONLY

OPERATION DURING MALFUNCTION AND BREAKDOWN (WHERE OPERATION DURING MALFUNCTION OR BREAKDOWN EXCEEDS ALLOWABLE EMISSIONS)

1. HAME OF PLANT OWNER: Heckett, Div. of Harsco Corp.	2. NAME OF CORPORATE DIVISION OR PLANT (IF DIFFERENT FROM OWNER): Plant No. 27
3. STREET ADDRESS OF EMISSION SOURCE:	4. CITY OF EMISSION SOURCE:
13500 Perry Avenue	Riverdale
 THE APPLICANT SHALL SUBMIT THE INFORMATION REQUESTED BY THIS FORM F MAY VIOLATE THE STANDARDS AND LIMITATIONS SET FORTH IN PCB REGS. 	FOR EACH EMISSION SOURCE WHICH, DURING MALFUNCTION OR BREAKDOWN, CHAPTER 2, PART 11.

- FOR <u>EACH</u> SUCH EMISSION SOURCE AND DIRECTLY RELATED EQUIPMENT, SUBMIT THE FOLLOWING INFORMATION AND ATTACH TO THIS APPLICATION AS EXHIBIT F:
 - (a) DESCRIBE THE EXTENT TO WHICH DISCONTINUED OPERATION OF THIS EQUIPMENT WOULD: (A) CAUSE OR TEND TO CAUSE INJURY TO PERSONS OR SEVERE DAMAGE TO EQUIPMENT, OR (B) PREVENT THE APPLICANT FROM PROVIDING ESSENTIAL SERVICES TO THE PUBLIC.

 (b) STATE THE ANTICIPATED LENGTH OF TIME THE EQUIPMENT WILL CONTINUE TO OPERATE DURING THE MALFUNCTION OR BREAKDOWN, INCLUDING

 - AN EXPLANATION WHY THIS LENGTH OF TIME IS NECESSARY.

 (c) DESCRIBE ALL MEASURES THE APPLICANT WILL TAKE TO MINIMIZE THE DURATION OF A MALFUNCTION OR BREAKDOWN.

 (d) DESCRIBE ALL MEASURES THE APPLICANT WILL TAKE TO MINIMIZE THE QUANTITY OF AIR CONTAMINANT EMISSIONS THAT MAY OCCUR DURING A MALFUNCTION OR BREAKDOWN.
 - (e) IDENTIFY THE EMISSION SOURCE ON THE PROCESS FLOW DIAGRAM TO BE OPERATED DURING MALFUNCTION AND BREAKDOWN THAT EXCEEDS APPLICABLE STANDARDS AND LIMITATIONS.

1 TOTAL NUMBER OF PAGES IN EXHIBIT F:

		~~····································	ANALYSIS OF E	(HAUS)	T GAS TO THE AMBIENT	AIR DURING MALFUNCTION AND BREAKDO	A .
	CONTAMINANT	CONC	ENTRATION O	R	EMISSION RATE	METHOD OF MEASURE AND ANALYSIS	METHOD OF MONITORING
7.	CARBON MONOXIDE	a .	PPH	b .	LB/HR	c.	d. See Addendum B
8.	ORGANIC MATERIALS	à.	PPH.	b .	LB/HR	с.	d.
9.	HYDROGEN SULFIDE	a.	РРМ	b.	LB/HR	с.	d.
10.	NITROGEN OXIDES	a.	PPH	b.	LB/HR	c.	d.
11.	SULFUR DIOXIDE	a .	PPH	b.	LB/HR	c.	d.
12.	PARTICULATE MATTER	a.	GR/SCF	b.	LB/HR	c.	d.
13.	OTHER (SPECIFY)	4.	PPH	b.	LB/HR	с.	d.

14. EXIT GES FLOW RATE:	Not Applicable	ACFM #

IF OTHER EMISSION SOURCES OR AIR POLLUTION CONTROL EQUIPMENT ARE EXHAUSTED THROUGH THE STACK OR VENT SERVING THE EDUIPMENT COVERED BY THIS APPLICATION, THE APPLICANT SHALL DEFINE THE EMISSIONS FROM SUCH OTHER EQUIPMENT AND ATTACH INFORMATION TO THIS APPLICATION AS EXHIBIT G. Not Applicable TOTAL NIMBER OF PAGES IN EXHIBIT GO

400-204

Heckett

Division of Harsco Corporation

Plant No. 27

Riverdale, Illinois 60627

Slag-Away Operation

Operation During Malfunction and Breakdown

EXHIBIT F

Permission is sought to continue the transfer of slag from the Interlake, Inc. Melt Shop to the Heckett slag processing pit, following the malfunction or breakdown of any slag transfer equipment or upsets in transfer schedules.

The operation for which a construction/operating permit application is being requested, involves the transfer of molten steelmaking process slag to the Heckett processing pit. The possibility exists that unavoidable delays may occur, which can result in the cooling and solidification of the slag, before transfer to the slag processing pit can be accomplished. To the best of our knowledge and belief, there is no equipment designed and manufactured for the purpose of remelting slag, prior to processing. Failure to remove the solidified slag from the slag pots would render the pots unusable for future use. We believe that the loss of these pots under these conditions falls within the meaning of "severe damage to equipment."

Therefore, we request permission to continue operations following a malfunction or breakdown of equipment or upset in transfer schedules for the purpose of transferring solidified slag to the Heckett processing pit.

Heckett

Division of Harsco Corporation

Plant No. 27

Riverdale, Illinois 60627

Slag-Away Construction/Operating Permit Application

ADDENDUM A

Heckett, as part of its services offered to Industry, processes and reclaims industrial by-products. Plant No. 27 is the result of a service contract with Interlake, Inc. to process and reclaim certain steelmaking by-products occuring at and located on property owned by Interlake, Inc. For reference purposes, Interlake's Riverdale Plant Illinois Environmental Protection Agency Air Pollution Control identification number is 031258AAI.

The subject of this application are the procedures for the transfer of steelmaking process slag from Interlake's Melt Shop, to the Heckett operated slag processing area.

Presently, molten slag is collected in slag pots and is allowed to cool and solidify before transfer to the Heckett processing pit. The Agency believes that the dumping of solidified slag into the processing pit results in fugitive emissions in excess of that allowed by Illinois Pollution Control Board Rules and Regulations, Chapter 2: Air Pollution. Rule 202: Visual Emission standards and limitations. The applicant, by making this submittal, makes no representation as to the validity of these allegations, nor should it be implied that the applicant is legally obligated to make such submittal or any part of it.

Heckett, in cooperation with Interlake, Inc., proposes to make the following operational changes, which will result in an operation known as "slag-away."

At Interlake's Melt Shop, molten slag will continue to be placed in vessels known as slag pots. An overhead crane will move the molten slag laden pots to a newly prepared transfer point within the west end of the melt shop. Interlake will also make such modifications as are necessary to railroad tracks and roadways as are required to facilitate the movement of slag pots between the Melt Shop and the Heckett processing area.

Heckett will obtain and use a specially modified transporter to move the molten slag laden slag pots from Interlake's Melt Shop to the Heckett processing pit. Heckett will also have a new transfer ramp and slag pouring incline plane installed at the

processing pit. The incline plane will extend downward from the transfer ramp to the bottom of the processing pit. In actual operation, the transporter will position the slag pot at the end of the transfer ramp, over the incline plane. The slag pot will then be mechanically rotated to allow the molten slag to flow onto the incline plane and down to the bottom of the processing pit. The slag will then be allowed to cool and solidify before traditional processing begins.

As occurs now, a layer of dry processed slag will be added to the bottom of the emptied slag pots, before the transporter returns the pots to the melt shop for reuse. This layer of slag insulates the bottom of the pots and prevents "burn outs," which is the melting through of the pots and the accidental release of molten slag. Such a release can result in injuries to persons and severe damage to equipment. Therefore, the slag pot insulating practice will be continued.

The slag-away operation is a relatively new fugitive emission control procedure. Our experiences at other locations within the United States indicates that in comparison with "cold slag" transfer, the slag-away procedure can offer significant reductions in fugitive emissions. Engineering calculations of anticipated emissions are included in this application in Addendum B.

A search of the Illinois Environmental Protection Agency Air Pollution Control permit application forms reveals that no forms are truely applicable to the slag-away operation. Therefore, we are providing the information, which is typical of the data required by the Agency forms:

- 1. The slag-away procedure is a batch-type operation.
- 2. A. Average operating time, under the presently depressed steel market conditions, is 16 hours/day, 7 days/week and 50 weeks/year.
 - B. Average operating time, under normal conditions, is 24 hours/day, 7 days/week and 50 weeks/year.
- 3. Maximum operating time is 24 hours/day, 7 days/week and 50 weeks/year.
- 4. Percent of annual throughput is 25 percent for each calendar quarter.
- 5. A. Average "raw material" throughput (see Item 2A) is 16 pots per day, with each slag pot containing approximately 15 tons of molten slag.
 - B. Average "raw material" throughput (see Item 2B) is 24 pots per day, with each slag pot containing approximately 15 tons of molten slag.
- 6. Maximum "raw material" throughput is 45 pots per day, with each slag pot containing 15 tons of molten slag.

Heckett

Division of Harsco Corporation

Plant No. 27

Riverdale, Illinois 60627

Slag-Away Construction/Operating Permit Application

ADDENDUM B

Emission calculations for "cold" and molten slag dumping operations based on "Particular Emission Factors Applicable to the Iron and Steel Industry," EPA-450/4-79-028. September, 1979.

Average slag handled= 576 tons per day.

Operations= 7 days per week, 50 weeks per year.

Annual average throughput= (576x7x50) = 201,600 tons per year.

Cold Slag Emissions

Assumptions

- Silt content = 5.3%
- Mean wind speed= 10.3 MPH
- Drop height = 6 feet
- Moisture content= 0.92 percent
- Dumping device capacity = 330 cubic feet, or 13 cubic yards
- Dry days per year 250 days Percent time wind exceeds 12 MPH 35.6 percent
- Duration of storage= 2 days

Table 13 Emission Factor Calculations

Load and Loadout

(2) .0018
$$(5.3)$$
 (10.3) (6) = 0.010 lbs./ton (92) 2 (13) (6)

Pile Maintenance and Traffic=

0.10 (1)
$$(5.3)$$
 (250) = 0.113 lbs./ton

Wind Erosion:

$$(0.05)$$
 (5.3) (250) (35.6) (2) = 0.003 lbs./ton

Total Emissions Factor: 0.126 lbs./ton

576 tons of slag handled per day = 24 tons/hr. 24 tons/hr. x 0.126 lbs./ton = 3.024 lbs./hr. present uncontrolled emissions.

Slag-Away Emissions

There are no emission factors available for this operation. Therefore, based on visual observations and engineering judgment, emissions are decreased by 80 percent over cold slag operations.

 $3.024 \text{ lbs./hr.} \times (100\% - 80\%) = 0.605 \text{ lbs./hr.}$



Environmental Protection Agency

2200 Churchill Road, Springfield, Illinois 62706

RECEIVED

217/782-2113

JOINT CONSTRUCTION AND OPERATING PERMIT

MAR 1 3 198!

Operating Permit Expiration Date: February 8, 1986

ENVIRONMENTAL PROTECTION AGENCY

STATE OF ILLINOIS

Application No.:

£1020019

I.D. No.:

031258AAS

Applicant's Designation:

27-5-58

Received:

February 9, 1931

Location:

Construction & Operation of: Slag-Away Operation

13500 Perry Avenue, Riverdale, Illinois

Harch 9, 1981

HECKETT, Division of Harsco Corporation

Post Office Box 1071

Butler, Pennsylvania 16001

Attention: Robert C. Pfeilsticker, Jr.

Gentlemen:

Permit is hereby granted to construct and operate the above-referenced equipment subject to standard conditions attached hereto and incorporated herein by reference.

Very truly yours,

Bharat Mathur, P.E.

Manager, Permit Section

Division of Air Pollution Control

BM: HMP:ct/2818H,1

cc: Region 1 AF 3 ... S' HP 3-9

I ne permittee shall not continue operation during malfunction or breakdown beyond such time as is necessary to prevent injury to persons or severe damage equipment or to provide essential services.



APPLICATION FOR OPERATION PERMIT WENEFURE S17/785-5113

PCTUFER 01, 1985

HERKETT FURITHERRIUG DIM DE HARSON ATTEMITION: PURITHER O PRETERIOMER PURITHER PERMAMENTALIS DE 16001

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APPLICATION NO: 31320010 TO DUETED: 031250400 OPERATION OF: SURE 4034

LUCATION: HERMETT ENGINEERING (HARGOOD PLANT BY 135TH ST NO MERCY AVERNE RIMERONES, 15

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10 MURSER: 6312534AS APPLICATION INT.: 51020019

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MANAGER GUALITY & ENVIRONMENTAL CONTROL DAVIDL, NºGEE PRINTED NAME AND TITLE OF SIGNER

PER IT EXPIRATION DAYE:

PERMIT IN GREATH TO GREATHIE THE ABOVE REFERENCED EURIPHEMI SURJECT TO STA DAPU CONDITION A ATTACHED WERELD AND ANY SPECTAL CONDITIONS OF THE PARVIOUSLY GRANTED UPERSTING PROSITE.

BHANAT HATHUR, P.E. MANAGER, PERMIT SECTION
DIVISION OF ALR POLLPITON CONTROL

DD: RESTON 192



217/702-2173

PERMIT DEMIAL

CERTIFIED WAIL

P574 553 53/

December 11, 1985

Heckett Engineering Division of Harson Attention: Robert C. Pfeilsticker Post Office Box 1071 612 N. Main Butler, Pennsylvania 16001

Application No.:

51 02001 9 031 050AAS

I.n. Ho.:

Applicant's Designation:

Hovember 7, 1935

Received:

SLAG AMAY

Uperation of: Location:

105th Street and Perry Ave., Riverdale, IL

This Agency has raviered your Application for Operating Permit for the above referenced project. The permit application is DENIED because Section 9 of the Illinois Environmental Protection Act, and 35 Ill. Adm. Code 201.142, 212.123 and 212.331 (formerly Rule 103(a)(1), 292(b) and 203(f)) might be violated.

The following are specific reasons why the Act and the Rules and Regulations may not be met:

Pursuant to 35 111. Adm. Code 201.142 (formerly Rule 103(a)(1)), a construction partit is to be obtained prior to constructing or modifying an air pollution emission source or control equipment. Information available to the Agency indicates that the equipment described in this application has been modified prior to the filing of this application. Consequently, your application for an operation permit is hereby DENIED.

Based upon the observations made by the Division of Air Pollution Control's field staff, the shalling operation, dry material demping operation, pot lining operation and pit working operation have been in violation of fugitive particulate matter limitations, 25 III. Adm. Code 212.301 (formerly Rule 203(f)) and in addition excess opacity, greater than allowed by 25 III. Adm. Code 212.123 (formerly Rule 202), has been observed at these named operations.

The Agency will be pleased to re-evaluate your permit application on receipt of your written request and the necessary information and decomensation to correct or clarify the deficiencies noted above. Two copies of this information must be submitted and should reference the application and I.D. numbers assigned above. The revised application will be considered filed on the date that the Agency receives your written recreat.

Page 2

If you have any ecostions concerning this denial, please contect in II. Telford at 217/702-2115.

Sharet Mathur, P.E. Panager, Permit Section Division of hir Pollution Control

##:A:T:ct/2027E,17-14

co: Region 1