```
September 19, 2011

EXXONMOBIL OIL CORPORATION, )

Petitioner, )

PCB 11-86

vs ) PCB 12-46
) (cons.)

ILLINOIS ENVIRONMENTAL ) (Variance - Air)

PROTECTION AGENCY, )
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Respondent.

ILLINOIS POLLUTION CONTROL BOARD

REPORT OF PROCEEDINGS at the hearing of the above-entitled cause before Bradley P. Halloran, taken before Rebecca A. Graziano, Certified Shorthand Reporter within and for the County of Will and State of Illinois, at the 375 West Briarcliff Road, Bolingbrook, Illinois, commencing at the hour of 10:00 a.m. on the 19th day of September, A.D., 2011.

- MR. HALLORAN: Good morning. My name
- is Bradley Halloran. I'm a hearing officer with the
- 3 Illinois Pollution Control Board, and coincidentally
- 4 I'm also assigned to this matter.
- I will note for the record today
- is Monday, September 19th, the year 2011. This is a
- 7 hearing regarding a variance, and the caption reads
- 8 ExxonMobil Oil Corporation, Petitioner, versus the
- 9 IEPA, Respondent, PCB 11-86, and PCB 12-46. PCB
- 10 11-86 was consolidated with 12-46 by board order on
- 11 September 8th.
- 12 It is also my pleasure to
- introduce Anand Rao, one of our esteemed technical
- people, and he may or may not ask witnesses
- additional questions today. I don't see any members
- of the public here today, but if there are, if they
- show up later, they will be allowed to give either a
- public statement or public comment, and we'll
- 19 address that if and when they come.
- I will note that this hearing was
- noticed up pursuant to the board's regulations,
- 22 procedural rules, and the act itself. The hearing
- will be conducted in accordance with
- Sections 104.200 and 101 of the board's procedural

- 1 rules.
- I will note for the record that I
- will not be making the ultimate decision in this
- 4 matter. We'll leave that up to the five board
- 5 members. They'll take a look at the transcript, the
- for record, any post hearing briefs, public comments, in
- 7 that they be filed after the hearing. My job here
- is to ensure an orderly transcript, an orderly
- 9 hearing, and rule on any evidentiary matters that
- may arise in the course thereof.
- Ms. Rios, would you like to
- introduce yourself, please?
- MS. RIOS: Yes. Good morning, Hearing
- 14 Officer Halloran, Mr. Rao. Thank you for allowing
- us to come here today to present our proposal. My
- name is Monica Rios, and I am with the law firm
- 17 Hodge, Dwyer, and Driver, and I'm here on behalf of
- 18 ExxonMobil Oil Corporation.
- Also present for ExxonMobil is
- Mr. Bob Elbert, the state regulatory advisor for the
- Midwest Region, Mr. Dan Stockl, project development
- group leader, Mr. Doug Deason, environmental advisor
- for ExxonMobil, Mr. Brad Kohlmeyer, senior
- environmental advisor, and Mr. Matthew Kolesar, the

- refinery safety, health, and environment manager.
- MR. HALLORAN: Thank you.
- MS. ROCCAFORTE: ExxonMobil owns and
- 4 operates the petroleum refinery located here in Will
- 5 County. Emission units of the refinery are subject
- to the recently adopted January 1st, 2015,
- 7 compliance deadline of the NOX RACT rule at 35
- 8 Illinois Administrative Code, Part 217.
- ⁹ Today through our testimony,
- 10 ExxonMobil will demonstrate that compliance with the
- 11 rule at this time poses an arbitrary and
- unreasonable hardship which warrants a variance of
- 13 the
- January 1st, 2015, compliance deadline to May 1st,
- 15 2019. Further, ExxonMobil will also discuss the
- significant NOX emission reductions resulting from
- the recent installation of control equipment that
- 18 has reduced NOX emissions in excess of the
- 19 reductions that would result in boilers and heaters
- 20 under the rules.
- MR. HALLORAN: Ms. Rios, could you
- slow down just a little, please?
- MS. RIOS: Sure. As you may be aware,
- ExxonMobil participated in the R11-24 rulemaking to

- amend the NOX RACT rule. During that proceeding,
- 2 ExxonMobil submitted written testimony and testified
- 3 at hearings regarding the implication of the NOX
- 4 RACT rules of the January 21st, 2015, compliance
- 5 deadline on the refineries.
- At hearing today, ExxonMobil will
- 7 provide an update to the testimony presented in the
- 8 R11-24 rulemaking and answer questions that the
- 9 board may have regarding this variance request.
- 10 Mr. Elbert will summarize
- ExxonMobil's position in terms of the rule's
- compliance date and recent discussions with Illinois
- 13 EPA. Mr. Stockl will then provide an update on the
- 14 cost incurred by the refinery for its NOX RACT
- compliance project. Mr. Deason will discuss recent
- actions at the federal level in terms of the status
- of a future ozone standard, and finally Mr.
- 18 Kohlmeyer will provide information on the NOX
- emission reductions at the refinery and the possible
- impact at the refinery of USEPA's comments on the
- 21 NOX RACT rules.
- The testimony provided today,
- considered in conjunction with the testimony at the
- 24 R11-24 rulemaking, and information in the petitions,

- will show that postponing the implementation of the
- NOX RACT requirement at this time is justified,
- 3 given that substantial resources are being incurred
- 4 to comply with the rule that is not currently
- 5 required by federal statute. Mandating compliance
- by January 1st, 2015, is an unreasonable hardship
- 7 for the very reasons we will discuss today.
- 8 ExxonMobil continues to spend
- 9 resources to implement the refinery, and it will
- continue to do so until it has certainty from the
- board on its request for variance. Accordingly,
- 12 ExxonMobil respectfully requests that the board
- grant its petitions as expeditiously as possible.
- MR. HALLORAN: Thank you, Ms. Rios.
- Ms. Roccaforte, you can introduce yourself, please,
- and also give a brief opening if you'd like.
- MS. ROCCAFORTE: Good morning. My
- name is Gina Roccaforte on behalf of the Illinois
- 19 Environmental Protection Agency. With me today is
- 20 Mr. Rob Kaleel. He is the manager of the air
- quality planning section in the Bureau of Air.
- MR. HALLORAN: Thank you. Any
- opening?
- MS. ROCCAFORTE: No.

- MR. HALLORAN: All right. Ms. Rios,
- your case in chief.
- MS. RIOS: Before swearing in the
- 4 witnesses, I'd like to request that the pre-filed
- 5 testimony in R11-24 be entered into the record as if
- 6 read.
- 7 MR. HALLORAN: Ms. Roccaforte?
- 8 MS. ROCCAFORTE: No objection.
- 9 MR. HALLORAN: All right. Are the
- witnesses present regarding the written testimony --
- MS. RIOS: Yes, all three of them are.
- MR. HALLORAN: -- you're introducing
- into evidence? How many -- what kind of exhibits
- 14 are they?
- MS. RIOS: This is the pre-filed
- testimony of Mr. Robert Elbert, the pre-filed
- testimony of Mr. Dan Stockl, and the pre-filed
- 18 testimony of Mr. Doug Deason.
- MR. HALLORAN: We'll mark it as
- Exhibit 1, regarding the pre-filed testimony of
- 21 Robert Elbert, and Exhibit 2 regarding the pre-filed
- testimony of Mr. Deason. So we have two exhibits.
- With no objection, they will be admitted, and I'm
- 24 also admitting them pursuant to Section 101.626-D of

- the board's procedural regulations regarding written
- 2 testimony.
- Ms. Rios, you may -- I'm sorry.
- 4 There's three. I'm sorry. And the pre-filed
- 5 testimony of Dan Stockl will be marked Petitioner's
- 6 Exhibit 3. Sorry about that. All right, Ms. Rios,
- you may continue.
- 8 MS. RIOS: If we could swear in the
- 9 witnesses, Mr. Elbert would like to provide a brief
- 10 statement.
- MR. HALLORAN: It would be great I
- think -- and we can do it one at a time to make it a
- 13 little cleaner. The first witness can stand -- or
- sit up next to Rebecca, please, and she'll swear you
- in. Thank you.
- 16 (Witness sworn.)
- MR. ELBERT: Good morning. My name is
- 18 Bob Elbert, and I am the state regulatory advisor
- 19 for the Midwest Region at the ExxonMobil refinery in
- 20 Channahon, Illinois.
- I have more than 19 years of
- experience working in the environmental field. My
- responsibilities include advocating ExxonMobil's
- 24 prospective on environmental issues that may impact

- the procedures and/or operations of the ExxonMobil
- Joliet refinery, and other company owned facilities
- within those states of my responsibility.
- 4 The purpose of my testimony today
- is to provide a brief background on the refinery and
- 6 ExxonMobil's concerns with the NOX RACT rule. My
- 7 testimony will also briefly discuss ExxonMobil's
- 8 participation in the R11-24 rulemaking in
- 9 discussions with the Illinois EPA.
- 10 As discussed in detail in the
- 11 petitions and at the hearings in the R11-24
- 12 rulemaking, the NOX RACT rule at this time is not
- required by the Clean Air Act, and, as currently
- 14 adopted, is not approvable as RACT. ExxonMobil has
- started to incur a project cost to implement a rule
- that is not required, and will soon begin to spend
- additional significant resources to meet the
- January 1st, 2015, compliance deadline.
- However, such expenditures should
- be delayed until such time that the Illinois
- 21 Environmental Protection Agency and the regulated
- community know if NOX RACT will be required under a
- future ozone standard, and if so, what RACT will be,
- 24 and when it will be required to be implemented at

- 1 sources.
- 2 As background, the refinery is
- 3 located in Channahon Township in unincorporated Will
- 4 County. The site is adjacent to Illinois 55 at the
- 5 Arsenal Road exit, approximately 50 miles southwest
- of Chicago. The refinery employs approximately 630
- full-time employees who operate, maintain, and
- 8 manage the facility, which operates 24 hours a day.
- In addition to ExxonMobil's
- employees, an estimated 300 contractor employees
- work full-time at the refinery providing primarily
- maintenance services. During turnarounds, when
- portions of the refinery are shutdown for
- construction or large-scale maintenance projects,
- approximately 2,000 contractor employees are on
- 16 site.
- The refinery processes crude oil,
- and is capable of processing approximately
- 19 248,000 barrels per day. That's nearly 10.4 million
- gallons per day. In addition, the refinery produces
- liquified petroleum gas, propylene, asphalt, sulfur,
- 22 and petroleum coke.
- As explained in ExxonMobil's
- testimony in the R11-24 rulemaking and in the

- petitions, there has been uncertainty regarding the
- 2 promulgation and implementation of the future ozone
- 3 standard. As Mr. Deason will explain, some of the
- 4 uncertainty has been abated, as the ozone standard
- 5 that was expected to be issued in July 2011 has now
- 6 been delayed until at least 2013. Given the delay
- 7 and the fact that the rule is not federally required
- 8 at this time, as discussed in the hearings in R11-24
- ⁹ rulemaking, ExxonMobil respectfully requests that
- the board grant a variance from the
- January 1st, 2015, deadline, to May 1st, 2019.
- 12 At a hearing in the R11-24
- 13 rulemaking, Illinois EPA testified that the date NOX
- 14 RACT would be required at sources is uncertain.
- 15 Although we now know that a new ozone standard will
- not be issued until at least 2013, it is still
- uncertain as to when NOX RACT, if required, will be
- implemented at sources, because neither Illinois EPA
- 19 nor ExxonMobil know for certain whether NOX RACT
- will be required under the 2013 standard, and if so,
- what will be postponing the implementation at the
- refinery of a non-federally required rule is
- reasonable at this time.
- Further, incurring millions of

- dollars in cost now to implement controls that are
- 2 not federally required is unwarranted, since the
- refinery's compliance projects is unnecessary at
- 4 this time. ExxonMobil should not be required to
- invest resources now to comply with the rule,
- 6 especially considering that the rule is
- 7 un-approvable by the USEPA, and RACT may not be
- 8 required under the future standard. Thus,
- 9 facilities should be allowed to postpone compliance
- with the rule until a later date.
- In ExxonMobil's case, as explained
- in the petitions, ExxonMobil is requesting an
- extension of the compliance date consistent with the
- spring 2019 turnaround, which is the next scheduled
- turnaround beyond 2015. It is crucial that any
- controls, if required pursuant to the new ozone
- standard, be installed during a scheduled
- 18 maintenance turnaround.
- In R08-19 proceeding to adopt the
- original NOX RACT rule, Illinois EPA acknowledged
- the need to have the rules of the compliance dates
- coincide with a planned turnaround. Typically, the
- facility completes maintenance turnarounds for the
- refinery on a five to six-year cycle. An unplanned

- turnaround to install controls on the facility's
- 2 process heaters that are subject to the rule could
- disrupt the fuel supply throughout the midwest,
- 4 potentially causing significantly higher gasoline
- and diesel fuel costs, as acknowledged by the
- 6 Illinois EPA in the NOX RACT rulemaking.
- 7 As discussed in detail, my
- 9 pre-filed testimony in R11-24, the regulated
- 9 community, including ExxonMobil, did not know that
- 10 Illinois EPA planned to request a waiver of the NOX
- 11 RACT requirements until USEPA issued its proposed
- approval of the waiver request in the federal
- register in December of 2010.
- Once ExxonMobil became aware of
- the proposed waiver request and the implications for
- the refinery, it began discussions with the Illinois
- 17 EPA. Over the last few months, ExxonMobil has had
- 18 several conference calls and meetings with the
- 19 Illinois EPA.
- In follow-up to these discussions,
- 21 ExxonMobil sent two letters to interim director,
- Lisa Bonnett, reiterating ExxonMobil's position and
- further explaining why the refinery needs this
- variance. Both letters are included as an exhibit

- to ExxonMobil's response to Illinois EPA's
- ² recommendation.
- 3 ExxonMobil appreciates the time
- and the effort that Illinois EPA has contributed to
- 5 the discussions with the refinery and evaluating the
- issues raised by the waiver for the NOX RACT
- 7 requirements for the refinery.
- As a result of these discussions,
- 9 Illinois EPA has filed a neutral recommendation in
- this matter, neither objecting nor supporting the
- 11 request for the variance. ExxonMobil is spending
- resources now to comply with a rule that is not
- 13 required and is not sufficient to meet USEPA's RACT
- requirements. In order to postpone compliance of
- the rule at this time and stop expenditures of
- resources on unnecessary projects, the compliance
- deadline for the NOX RACT rule must be extended.
- For ExxonMobil, it is imperative,
- due to the uncertainty surrounding the
- implementation of a future ozone standard, that the
- compliance deadline for the refinery be extended
- until the next scheduled turnaround. Otherwise,
- 23 ExxonMobil will continue to spend additional
- resources to meet a deadline that is arbitrary, and

- as Illinois EPA stated at the hearing, is ultimately
- 2 uncertain right now.
- Thank you for allowing me the
- 4 opportunity to present my testimony. I'm happy to
- 5 answer any questions.
- MR. HALLORAN: Thank you. Ms. Rios,
- 7 any direct?
- MS. RIOS: No, not at this time.
- 9 MR. HALLORAN: Ms. Roccaforte, any
- 10 cross?
- MS. ROCCAFORTE: No questions.
- MR. HALLORAN: Mr. Rao?
- MR. RAO: I just have one question.
- MR. ELBERT: Yes.
- MR. RAO: On Page 5 of Exhibit 1,
- which is your pre-filed testimony in rulemaking
- 17 11-24, you provided a brief offer for your
- discussions with the Illinois EPA during that
- rulemaking about the compliance deadline. Have you
- had any further discussions after the board adopted
- the compliance deadline of January 1st, 2015, in
- 22 11-24 with the Illinois EPA regarding this
- 23 extension?
- MR. ELBERT: I'm trying to think of

- when the date was. We have not had -- I have not
- 2 had any discussions. I'm not aware that we have
- 3 after the -- at the petition.
- 4 MR. RAO: Okay. Thank you. I just
- 5 wanted to get a clarification if there was no
- 6 positive response.
- 7 MR. ELBERT: Thank you. I don't think
- 8 there's any formal discussions.
- 9 MR. RAO: Okay. And the other
- question I had was in your petition for variance,
- 11 you ask for an extension of the compliance deadline
- 12 to January 1st, 2019. Is that --
- MR. ELBERT: It should be May 1st,
- 14 2019.
- MR. RAO: I'm sorry. May 1st, 2019.
- MR. ELBERT: Yes.
- MR. RAO: Usually a variance is
- effective for a period of five years.
- MR. ELBERT: Yes.
- MR. RAO: So you're asking for
- variance of a rule which extends to about eight
- years roughly. I was just wondering are you going
- to file an extension for variance sometime during
- that period of time? Because I don't think we grant

- variances for more than five years. Maybe it's a
- ² question for you.
- MS. RIOS: I can address that
- 4 question. We're actually asking for the variance
- from the rule's compliance state, rather than the
- 6 applicability. So we're asking for the extension
- 7 from the 2015 date to postpone installation of the
- 8 controls until the turnaround in 2019.
- 9 MR. RAO: You may just want to check
- that. Because when the board grants its
- variance -- the effective date of the variance will
- be December of 2011, and usually it goes for a
- 13 five-year period. After that, the variance expires.
- MS. RIOS: Right. And we understand
- that. There is a provision in the board's rule that
- 16 allows the board to propose a different variance
- period starting on a different day, so we will
- 18 provide that additional information, as we did in
- 19 the petition.
- MR. RAO: Okay. Thank you.
- MS. RIOS: Thank you.
- MR. HALLORAN: Any further redirect,
- Ms. Rios?
- MS. RIOS: No.

- MR. HALLORAN: Ms. Roccaforte?
- MS. ROCCAFORTE: No.
- MR. HALLORAN: Thank you. You may
- 4 step down, Mr. Elbert. Thank you. Your next
- 5 witness, Ms. Rios.
- 6 MS. RIOS: Mr. Dan Stockl.
- 7 (Witness sworn.)
- MR. HALLORAN: You may proceed.
- 9 MR. STOCKL: Good morning. May name
- is Dan Stockl, and I have over 29 years of
- experience working at ExxonMobil's Joliet refinery
- in various positions. I am currently the project
- development group leader at the refinery. My
- primary role is to manage the development of the
- refinery's large capital project from initiation
- through funding.
- 17 I'm here today to provide
- testimony on how ExxonMobil develops its compliance
- projects, and in particular to provide information
- on the costs of the NOX RACT compliance project that
- is currently underway at the refinery.
- Properly developing a project to
- ExxonMobil standards requires a disciplined
- 24 approach, beginning with ensuring the objective is

- well understood. In the case of a regulatory
- project, discussions among ExxonMobil's various
- departments begins during the proposed rulemaking
- 4 process in order to evaluate the scope of the
- 5 proposed rulemaking and the magnitude of its impact
- on the refinery.
- 7 During the rulemaking process,
- 8 ExxonMobil is working with the state regulatory
- 9 agencies, in this case the Illinois EPA, to help
- develop the rule. In addition, ExxonMobil is
- evaluating and planning for potential contingencies
- until the rulemaking is final. The official
- planning and development in response to the
- rulemaking commences at the point when a new
- regulation is final, allowing ExxonMobil to clearly
- understand what the facility's compliance
- 17 requirements are.
- Once the project objective is well
- understood, the next step is to determine what the
- potential options are to meet the project objective.
- Depending on the objective, such options could
- include operational changes, as well as multiple
- 23 alternative capital investment approaches. Each
- alternative must be thoroughly researched before

- determining which option is the most optimal.
- Finally, the optimal solution is
- engineered to a point where the scope and costs are
- 4 sufficiently defined to request funding from the
- 5 corporation. Once funded, detailed design
- 6 permitting, and construction activities can begin.
- 7 The typical timeline for a project of the size and
- 8 complexity of the refinery's NOX RACT project is
- 9 three and a half years from the initiation of formal
- planning through start-up.
- The original NOX RACT rule
- required compliance by January 1st, 2012, for
- several units at the refinery, and by
- December 31st, 2014, for those emission units listed
- in Appendix H. When the recently revised rule
- became effective August 22, 2011, all the refinery's
- emission units to which the rule is applicable
- became subject to the new January 1st, 2015,
- compliance deadline, and as stated in ExxonMobil's
- petitions, we are requesting a variance from the
- compliance deadline until May 1st, 2019.
- 22 Although the original
- January 1st, 2012, deadline is no longer valid,
- 24 ExxonMobil began incurring costs to comply with this

- rule in 2008, and ExxonMobil has continued to incur
- substantial costs to continue with the compliance
- project at the refinery, because without the
- 4 variance, the refinery must continue to move forward
- with its project to meet the 2015 deadline, even if
- such action imposes on a reasonable hardship on
- 7 ExxonMobil.
- In order to meet the original
- January 1st, 2012, deadline of the NOX RACT rule,
- 10 ExxonMobil has already incurred approximately
- \$2 million in capital. The total cost for this 2012
- compliance project, or phase one, is an estimated
- \$2,400,000, which, as explained in Bob Elbert's
- 14 testimony, is an expense that was not necessary,
- since the NOX RACT rule is not federally required
- and is not approvable as RACT.
- 17 Also, ExxonMobil has already
- incurred development costs of approximately \$700,000
- in expense, and \$600,000 in capital to comply with
- the rule's original December 31st, 2014, deadline,
- 21 and will begin spending additional significant
- resources during the latter half of 2011 and the
- first half of 2012 on this second phase investment.
- ExxonMobil currently anticipates

- incurring costs of approximately \$2,100,000 in the
- second half of 2011, and \$6,500,000 in the first
- half of 2012 towards phase two for compliance with
- 4 this non-federally required rule should the variance
- 5 request not be granted. Total expenditures required
- in phase two for compliance with the rule are
- anticipated to be approximately \$28,200,000. The
- 8 total cost for both phases are estimated at
- 9 \$30,600,000.
- 10 At the June 28th, 2011, R11-24
- 11 rulemaking, I testified in response to a question
- from the board that a five-year delay in
- implementation of the project would only marginally
- impact the cost of the project if the compliance
- requirements were the same.
- As discussed during the rulemaking
- hearing, USEPA has identified deficiencies with the
- rule, including issues with the averaging
- 19 provisions. Should Illinois EPA revise the rule to
- implement the ten percent environmental incentive, a
- shorter averaging time period, and/or if the
- 22 reconsidered ozone standard leads to further
- reductions, the scope of the NOX RACT compliance
- 24 project could change. If the project has to be

- reevaluated to meet new more stringent requirements,
- the cost of the project will likely increase, and
- 3 could also render the investments already made
- 4 obsolete.
- 5 Since the rule is not federally
- 6 required and the new or reconsidered ozone standard
- 7 has been delayed at least until 2013, an extension
- 8 of the compliance date is necessary in order to
- 9 delay ExxonMobil's considerable investments and
- controls until such time they are required, and
- 11 ExxonMobil has more certainty as to the RACT
- requirements of the new ozone standard.
- Thank you for allowing me the
- opportunity to present my testimony. I am happy to
- answer any questions.
- MR. HALLORAN: Any direct, Ms. Rios?
- MS. RIOS: Not at this time.
- MR. HALLORAN: Cross, Ms. Roccaforte?
- MS. ROCCAFORTE: No.
- MR. HALLORAN: Mr. Rao?
- MR. RAO: I just have one
- clarification question. It was in reference to the
- 23 capital cost. You mentioned that ExxonMobil has
- 24 already incurred costs of approximately \$700,000 in

- expenses and \$600,000 in capital costs?
- MR. STOCKL: Yes.
- MR. RAO: In your prior testimony, it
- 4 was \$500,000 in capital costs. Is that a
- 5 typographical error?
- 6 MR. STOCKL: No. Since that time,
- 7 we've continued to have to work the project, because
- 8 if we have -- if the variance isn't granted, we have
- 9 to continue to spend money to stay on the right
- 10 timeline.
- MR. RAO: So you're still implementing
- the project?
- MR. STOCKL: Yes, exactly.
- MR. RAO: Thank you.
- MR. HALLORAN: Any further questions?
- MS. RIOS: No.
- MR. HALLORAN: Thank you, Mr. Stockl.
- 18 You may step down. I want to go off the record for
- 19 a second, please.
- Whereupon, a discussion was had
- off the record.)
- MR. HALLORAN: We're back on the
- record. I just saw there was three members of the
- public here, and they may or may not want to give a

- 1 public comment or statement later on in the hearing.
- Anyway, I'm sorry. Ms. Rios, your
- 3 third witness.
- 4 MS. RIOS: Mr. Doug Deason.
- 5 (Witness sworn.)
- MR. HALLORAN: You may proceed,
- 7 Mr. Deason, when you're ready.
- MR. DEASON: Good morning. My name is
- 9 Doug Deason. I work for ExxonMobil as an
- environmental advisor. I worked extensively,
- between 2000 and 2007, with the Texas Commission on
- 12 Environmental Quality developing a series of ozone
- 13 national air quality standards and state
- implementation plan revisions.
- Since 2007, I've had the primary
- 16 corporate responsibility to work with the United
- 17 States Environmental Protection Agency staff on
- stakeholder briefings on implementation strategy
- 19 concepts that could be considered when a new ozone
- 20 standard is issued.
- The purpose of my testimony today
- is to briefly summarize my previous testimony from
- the R11-24 rulemaking, provide an update to the
- board regarding the recent developments with the new

- ozone standard, and explain the implications of the
- delay and the issuance of the standard on ExxonMobil
- and its request for a variance from the NOX RACT
- 4 rule.
- 5 At the June 28th, 2011, hearing in
- 6 the R11-24 rulemaking, I testified regarding the
- 7 uncertainty surrounding the issuance and
- 8 implementation of the ozone standard that was
- 9 expected to be issued by EPA in July of 2011. At
- that time, I provided various scenarios and
- timelines that demonstrated the uncertainty in terms
- of what the ozone standard would be, and depending
- on the standard, whether NOX RACT would be required
- 14 for the Chicago area.
- In addition, as the board will
- note, in a petition there's a detailed table showing
- the possible timeline and all of the uncertainties
- concerning when NOX RACT, if required under the new
- standard, would be required to be implemented at
- sources. First, today I would like to update the
- 21 board on the administration's actions on EPA's
- 22 reconsideration of the ozone standard since the
- June 28th R11-24 rulemaking hearing.
- 24 On July 11th, 2011, the EPA

- submitted for review by the Office of Management and
- 2 Budget, the reconsideration of the 2008 ozone
- primary and secondary national ambient air quality
- 4 standard's final rule, and also the implementation
- of the 2011 national ambient air quality standard
- for ozone and anti-backsliding requirements for the
- 7 Section 185 program for the purposes of the winter
- 8 ozone max. That was a proposed rule. Review of
- 9 proposed and final rules by the Office of Management
- and Budget's office of information and regulatory
- affairs is the last step to be completed prior to
- 12 EPA issuing either a proposed or a final rule.
- On September 2nd, 2011, President
- Obama directed EPA to withdraw the pending standard,
- which was proposed in January of 2010, and he
- announced that the ozone standard would be
- considered in 2013. The president's directive has
- the effect of leaving in place unchanged the 2008
- ozone standard at 75-parts per billion.
- While President Obama has
- eliminated the uncertainty as to when a new standard
- will be issued, due to the president's directive,
- the September 2nd, 2011, letter from the EPA to the
- Office of Management and Budget addresses the next

- steps to implement the 2008 ozone standard, and I
- think Monica has a copy of that to submit as an
- 3 exhibit.
- 4 MS. RIOS: I'd like to request that
- 5 the September 2nd letter from the Office of
- 6 Management and Budget be submitted as an exhibit.
- 7 MR. HALLORAN: Any objection?
- MS. ROCCAFORTE: No.
- 9 MR. HALLORAN: That will be labeled as
- Exhibit 4, Petitioner's Exhibit 4. It's admitted
- into evidence with no objection.
- MR. DEASON: A key to determining
- whether NOX RACT will be required under the 75-part
- per billion ozone standard depends on whether the
- 15 Chicago area will be classified as a moderate
- 16 non-attainment area.
- In my testimony at the June 28th,
- 18 R11-24 rulemaking proceeding, I speculated in
- scenario three of Exhibit 4 to my pre-filed
- testimony on three possible options should the ozone
- standard be set at the 70-part per billion level.
- However, I did not at that time introduce a scenario
- for possible options for a 75-part per billion ozone
- NOX level, and would like to do so now through

- 1 another exhibit.
- MS. RIOS: I'd like to request that an
- ³ updated exhibit, Possible Classification Thresholds
- for Each Option at 75-Parts per Billion Table, be
- 5 entered as an exhibit.
- MR. HALLORAN: Any objection,
- 7 Ms. Roccaforte?
- MS. ROCCAFORTE: No objection.
- 9 MR. HALLORAN: Petitioner's Exhibit
- Number 5 is admitted with no objection.
- MR. DEASON: This exhibit is similar
- to Exhibit 4 of my pre-filed testimony in the
- 13 rulemaking proceeding. The estimated values are
- based on scenario three of Exhibit 4 of my pre-filed
- testimony, except for five-parts per billion has
- been added to each value to account for the
- difference between a 70-part per billion and a
- 18 75-part per billion standard.
- 19 At the end of 2010, the Chicago
- area had a design value of 74-parts per billion,
- which if used by EPA for an attainment designation,
- would result in the Chicago area being designated
- attainment, and therefore there would be no RACT
- ²⁴ requirement.

- 1 Recently, my understanding is
- there have been exceedances of the 75-part per
- 3 billion standard in 2011 in the Chicago area. If
- 4 those exceedances are not flagged and removed from
- 5 the record and carried into year-end 2011, it would
- 6 actually help to determine the design value that
- 7 would be in excess of the 75-part per billion
- 8 standard.
- 9 My understanding at this point is
- that that design value appears to be 76-parts per
- billion, and that was my understanding as of looking
- 12 at air quality data supplied to me on Friday of last
- week. It's possible that Ron Kaleel may have better
- and more accurate information, and if you have any
- questions, I would yield to him to better address
- 16 that.
- But having stated that, it's my
- understanding of what the year-to-date 2011 design
- value would be, if you go to the classification
- table and you look across the rows, under option
- one, which is the option that has been used by the
- EPA for both the 1991 one-hour ozone NOX
- classifications to set the classification and
- deadlines, as well as for the 1997 eight-hour ozone

- standard. Under option one, a 76-part per billion
- 2 reading is a design value that would result in a
- 3 marginal non-attainment area.
- 4 As part of this rulemaking on the
- ozone reconsideration, the EPA staff also evaluated
- at least two other options, which I've listed here
- as option 2A, a ratio of thresholds method, and also
- 8 option 2B, a modified ratio of thresholds method.
- 9 And similar to the option one analysis, if you
- 10 placed a 76-part per billion design value at the
- year-end 2011 time period into a classification
- table, you would also find a result of a marginal
- 13 non-attainment classification.
- 14 At this point, I'd like to
- transition to talking about the 2008 ozone
- implementation timeline. As of today, EPA has not
- published a schedule for issuing designations for
- the 2008 ozone standard, which is a key step towards
- determining when NOX RACT, if required, will be
- implemented. I'd like to introduce as an exhibit
- that Monica can supply, a possible ozone standard
- timeline table.
- MS. RIOS: Yes, we'd like to request
- that an updated ozone standard timeline be entered

- into the record as an exhibit.
- MR. HALLORAN: Any objection,
- 3 Ms. Roccaforte?
- 4 MS. ROCCAFORTE: No objection.
- 5 MR. HALLORAN: Petitioner's Exhibit
- 6 Number 6 is admitted.
- 7 MR. DEASON: A petition has been filed
- 8 in the Arizona Federal District Court asserting a
- 9 failure to act by EPA to complete the 2008 ozone
- act's designation. The outcome of this petition and
- the consequences for the timing of the area
- designations for the 2008 standard, therefore, are
- unknown at this time.
- 14 If you look at the middle column
- of the three standard timeline examples in this
- exhibit, the 2008 standard, I showed the March 2008
- promulgation of the final rule, and then in the
- 18 Clean Air Act what follows as the next two steps;
- the March 2010 first final designation by EPA, and
- then the potential for an extension for one year if
- there's inadequate information to March of 2011.
- Both of these legal deadlines have
- now been passed, and you'll see in the next three
- rows I've listed as uncertain the requirements that

- 1 flow from EPA's current implementation and strategy,
- which is unknown at this time. Since they have
- 3 exceeded the milestones laid out as legal deadlines
- in the Clean Air Act, I didn't feel equipped to
- speculate on what they might do, especially in the
- face of uncertainty around a petition for which we
- 7 don't know the outcome.
- 8 Thus, neither Illinois EPA nor the
- 9 regulated community at this time knows the timeline
- 10 for completing the 2008 ozone standard designations
- and the resulting classification of the Chicago
- 12 area. Classification of areas are historically
- issued concurrently with the area designations, so
- if the Chicago area is designated non-attainment, it
- will likely, at the same time, receive its area
- 16 classification.
- In order to determine whether RACT
- will be required under the 2008 standard for the
- 19 Chicago area, we need to know both the designation
- and classification of the Chicago area. As I've
- 21 previously stated, EPA has not provided any
- indication when designations and classifications
- will be issued. We know that the 2008 ozone
- standard will remain in effect until at least 2013,

- and that the act's requirements will be implemented
- between now and then with this uncertain 2008 ozone
- 3 standard timeline.
- 4 As you can see under the Clean Air
- 5 Act, the RACT submittal date and implementation date
- for RACT sources varies greatly depending on when
- 7 USEPA issues area designations. Having commented on
- 8 uncertain timeline for the 2008 standard, I would
- 9 just like to point to the 2013 timeline, and this
- is, again, laid out consistent with the legal
- deadlines called for by the Clean Air Act.
- 12 So when EPA completes the March
- ozone standard consideration, if they change the
- standard at that time, I would expect, based on my
- knowledge of the act, that the deadlines that you
- see here would likely flow with the implementation
- of NOX RACT there, and also the attainment dates to
- 18 follow from a combination of the Clean Air Act's
- 19 legal deadlines and an implementation rule that EPA
- will need to write.
- In terms of both the 2008 standard
- with its uncertain timelines to the EPA's departure
- to the legal timelines, as well as the 2013
- timelines, it's likely that RACT, if required, will

- 1 not be required and implemented as sources until
- 2 2019, which is consistent with ExxonMobil's variance
- 3 request.
- 4 Uncertainty surrounding the
- 5 implementation of the 2008 standard and any future
- 6 standard warrants the postponement of NOX RACT
- 7 requirements for the refinery, since at this time
- 8 RACT does not fed require it. Accordingly, as
- 9 detailed in the petitions, we believe it is a misuse
- of resources to move forward with the refinery's NOX
- 11 RACT compliance project at this time.
- 12 A delay in implementation of the
- project is reasonable and consistent with the likely
- implementation path for the 2008 ozone standard that
- is now in effect. Thus, ExxonMobil respectfully
- requests that the board grant the variance and
- extend ExxonMobil's compliance deadline for the rule
- 18 from January 1st, 2015, to May 1st, 2019.
- 19 That completes my proposed
- testimony. I'd like to thank you for allowing me
- the opportunity to present this, and would be glad
- to address any questions.
- MR. HALLORAN: Thank you, Mr. Deason.
- Ms. Rios, any direct?

- MS. RIOS: No, not at this time.
- MR. HALLORAN: Ms. Roccaforte, any
- 3 cross?
- 4 MS. ROCCAFORTE: No questions.
- 5 MR. HALLORAN: Mr. Rao?
- 6 MR. RAO: I have a couple questions.
- 7 Mr. Deason, going to your Exhibit 5 with the
- 8 positive classification thresholds for the three
- 9 options you considered, under option 2A, you
- indicated that the Chicago area may be classified as
- marginal if we go with that 2011 data. Could you
- explain what maybe the implications of a marginal
- 13 classifications are in terms of the RACT
- 14 requirements?
- MR. DEASON: RACT is a requirement for
- moderate and above areas. So for marginal area,
- there would be no RACT requirements.
- 18 MR. RAO: So even if the rule came
- into place and there was a designation made, if it's
- 20 marginal, then there is no need for a RACT rule?
- MR. DEASON: That's correct.
- MR. RAO: And also, this is Exhibit 6,
- possible timelines?
- MR. HALLORAN: Yes.

MR. RAO: In Exhibit 6, you indicated

- 2 that for the 2008 standard at 75-parts per billion,
- 3 right now the possible timelines are uncertain
- 4 because of a court case?
- MR. DEASON: Well, it's uncertain for
- 6 two reasons. Since EPA stopped implementing,
- 7 they've departed from the standard required
- 8 timelines under the Clean Air Act. And so at this
- 9 point, they would need to actually pick up and
- detail and print what they expect the states to do
- with respect to fulfilling their obligations to
- submit state implementation plans and to follow
- through with the planning for the 75-part per
- 14 billion standard.
- Since they've actually not
- completed the designation process, the Illinois EPA,
- and every other agency in the country at this point,
- doesn't know what their geographic boundary
- designation is, as well as what is their
- 20 classification. And the classifications themselves
- 21 provide some required timelines, milestones, and
- objective criteria that the states have to consider
- as they put together their state implementation
- 24 plans.

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MR. RAO: Do you believe that the
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- 2 reason they have not promulgated the variance steps
- involved in the implementation of the rule was
- because of the possible revision that they were
- working on, or was it because of the court case? If
- the court case is resolved, will that trigger some
- of the USEPA actions, or do you expect them to wait
- 8 until 2013?
- 9 MR. DEASON: When they proposed the
- standard in January of 2010, we also announced that
- they weren't going to follow through with
- implementation steps at that time, and that's the
- path that they have pursued since then. They have
- not -- they have chosen not to complete the
- designation process in March of 2011, that second
- extended deadline.
- The Wild Earth Guardians petition,
- which has also been entered into our pre-filed
- record, was filed, I think, on August the 24th, and
- it asserted that EPA has failed to act on those two
- legally required deadlines. Literally, we're at a
- point where, since we're not following the legal
- deadlines in the Clean Air Act, EPA is faced with
- responding to both this Wild Earth Guardians

- 1 petition, and laying out the plan for the states to
- follow as they implement the 2008 standard.
- I think it will be some
- combination of a consideration of the practicality
- of the states having to actually fulfill their
- 6 obligations, to look at air quality data, to perhaps
- 7 complete again the state recommendation process for
- 8 EPA to review those recommendations, and then to
- ⁹ fulfill a final designation.
- 10 EPA also has not completed an
- implementation rule, and that's critically important
- 12 to determining the classification structure. The
- implementation rule for the 2008 ozone standard and
- 14 for subsequent eight-hour ozone standards, in the
- rule, which we'll go through both the proposed phase
- as well as the final phase, puts in place the
- classification table structure similar to what you
- see in Exhibit 6.
- MR. RAO: Thank you for the
- 20 clarification.
- MR. DEASON: You're welcome.
- MR. HALLORAN: Any further questions
- of counsel?
- MS. RIOS: No.

- MR. HALLORAN: All right. Thank you,
- 2 Mr. Deason. You may step down.
- MS. RIOS: At this time, we have
- 4 Mr. Kohlmeyer.
- 5 (Witness sworn.)
- MR. HALLORAN: You may start when
- you're ready. Thanks.
- MR. KOHLMEYER: Good morning. My name
- 9 is Bradford Kohlmeyer, and I'm a senior
- environmental advisor at ExxonMobil's Joliet
- 11 refinery. I have supported the refinery as an
- environmental advisor specializing in air topics
- since 1997. Prior to joining the refinery, I served
- as an air permitting engineer for the Illinois EPA,
- over five years of handling air permit requirements
- 16 for various sources in Illinois, and participated in
- other activities as required while at the Illinois
- 18 EPA.
- My testimony today will provide
- technical information on the NOX reductions at the
- refinery, and the possible impacts of USEPA's
- comments on the NOX RACT rule on the refinery. As
- 23 Mr. Elbert testified, ExxonMobil and Illinois EPA
- have had several discussions on the implications of

- the NOX RACT rule for the refinery and the extension
- of the compliance date from January 1st, 2015, to
- ³ May 1st, 2019.
- 4 As discussed in the petition, the
- 5 extension of the compliance date for ExxonMobil will
- 6 have little impact on the environment because
- 7 ExxonMobil is already reducing NOX emissions from
- 8 the refinery well in excess of the NOX reductions
- 9 that would result from compliance with the rule.
- Pursuant to the 2005 consent decree, ExxonMobil
- 11 recently installed a selective catalytic reduction
- unit, or SCR, at the refinery's fluid catalytic
- cracking unit/CO boilers, resulting in a reduction
- of approximately 1,300 tons per year of NOX
- emissions.
- 16 ExxonMobil estimates, however,
- that NOX reductions from compliance with the rule
- relying upon the reductions from process heaters and
- boilers would be approximately 370-tons per year,
- and thus, as you can see, the 1,300-ton per year
- 21 reduction in NOX emissions from the SCR is well
- beyond the 370 ton per year reduction that would be
- generated from the process heaters and boilers.
- Further, the reductions resulting from installation

- of the SCR are already in place and being realized
- on an annual basis, rather than starting in the 2015
- ozone season as proposed by the rule.
- 4 The board should also note that
- 5 the consent decree does not prohibit ExxonMobil from
- 6 seeking to utilize CD emission reductions from a
- 7 covered refinery's compliance with any rules or
- 8 regulations designed to address regional haze or the
- 9 non-attainment status of any area.
- 10 Since the consent decree clearly
- 11 anticipated that emission reductions under the
- consent decree could be used towards compliance with
- certain rules, such as the NOX RACT rule, and the
- rule itself allows for an alternate control strategy
- referencing Section 217.125C of the rule, ExxonMobil
- submitted a construction permit application on
- 17 May 11th, 2011, requesting an approval of an
- 18 alternative NOX control strategy as allowed by
- 19 Section 217.152C, utilizing the reductions from the
- 20 SCR to satisfy compliance with the rule.
- 21 Illinois EPA and ExxonMobil have
- discussed the application, and ExxonMobil granted a
- waiver of the review period until December 1st,
- 24 2011. At this time, the application is pending, and

- 1 ExxonMobil will continue to work with Illinois EPA
- on this issue. Had Illinois EPA already approved
- the alternative NOX control strategy, as to
- 4 Section 217.152C allows, this variance proceeding
- 5 would not be necessary as the alternative control
- 6 strategy allowed by Section 217.152C, and
- 5 specifically not precluded by the 2005 consent
- 8 decree, which would have already satisfied
- 9 compliance with the rule.
- During the R11-24 rulemaking
- proceedings, Illinois EPA provided a letter from
- 12 USEPA identifying certain deficiencies in the NOX
- RACT rule, and I believe Ms. Rios is going to
- 14 present that.
- MS. RIOS: Yes. We'd like to enter
- the letter from the USEPA as an exhibit.
- MR. HALLORAN: Ms. Roccaforte, any
- 18 objection?
- MS. ROCCAFORTE: No objection.
- MR. HALLORAN: Thank you. So
- 21 admitted.
- MR. KOHLMEYER: In particular, USEPA
- commented that the emission averaging provisions did
- not include a ten percent environmental write-off on

- 1 calculated allowable missions, and failed to limit
- the time period for averaging to 30 days or less.
- 3 At a hearing in the R11-24 proceeding, ExxonMobil
- 4 explained that its design basis for compliance with
- 5 the rule is based on the current provisions of the
- for rule, most notably a site-wide average limit of
- 7 .08 pounds of NOX per million BTU, as demonstrated
- on an annual average basis and on an ozone season
- 9 basis.
- The deficiencies identified by
- 11 USEPA, if eventually incorporated into the rule,
- could potentially change a design basis and scope of
- the refinery's compliance project. Since a ten
- 14 percent environmental write-off, combined with a
- shorter averaging period, would reduce the site-wide
- average limit beyond the level designed for it to
- ensure compliance, and would also eliminate the
- ability to manage compliance with site-wide average
- 19 limits, which the longer average waiting period
- allowed for, such as short periods of operation
- during turndown, et cetera.
- These changes alone could prompt
- 23 ExxonMobil to consider various additional control
- 24 and/or operating scenarios, or accept significantly

- 1 more compliance risk. In addition, as discussed in
- detail in the petition and in the R11-24 rulemaking
- proceeding, there is uncertainty as to whether, even
- 4 if the above-mentioned deficiencies are addressed,
- if the changes would allow the rule to qualify as
- 6 RACT, or if RACT will even be required under a
- 7 future ozone standard.
- 8 Note that RACT is currently not
- 9 required for the 1997 ozone standard, because USEPA
- 10 approved Illinois EPA's NOX RACT waiver request.
- 11 Thus, not only has USEPA identified deficiencies in
- the current rule, making it un-approvable as RACT,
- even if it was required for the 1997 ozone standard,
- but there is also uncertainty as to what additional
- revisions to the rule may be necessary to address
- 16 RACT under any future ozone standard, if RACT is
- even required.
- 18 These circumstances support
- 19 ExxonMobil's position that compliance with the
- current rule at this time poses an arbitrary and
- unreasonable hardship on the refinery, since the
- rule is not required to satisfy any federal
- obligation, and based on USEPA's letter, it would be
- deficient to satisfy any potential future RACT

- 1 requirement should RACT be required under a future
- ² ozone standard.
- As such, if needed, there will be
- a need to revise the rule in order to be approvable
- by USEPA as a RACT rule. Because of the uncertainty
- 6 associated with the implementation of a future ozone
- 5 standard and the deficiencies in the current rule,
- 8 it is an unreasonable hardship to mandate that the
- 9 refinery move forward with its RACT compliance
- project at this time for the units previously listed
- in Appendix H of the original rule, specifically the
- 12 atmospheric heaters, the CHD charge heater, the CHD
- stripper re-boiler, the LPI stripper re-boiler, the
- crude vacuum heater, and coker charge heaters.
- 15 Accordingly, ExxonMobil requests
- that it be allowed to postpone the compliance date
- of the rule from January 1st, 2015, to May 1st,
- 18 2019, to allow for certainty of project scope to
- ensure compliance with any required RACT standard.
- Thank you for allowing me the
- opportunity to present my testimony, and I am happy
- to answer any questions you may have.
- MR. HALLORAN: Thank you,
- Mr. Kohlmeyer. Ms. Rios, any direct?

- MS. RIOS: No, not at this time.
- MR. HALLORAN: Ms. Roccaforte?
- MS. ROCCAFORTE: No.
- 4 MR. HALLORAN: Mr. Anand?
- MR. RAO: Yeah, just one.
- 6 Mr. Kohlmeyer, have you had any discussions with the
- 7 USPEA regarding the alternate NOX strategy since the
- 8 completion of the rulemaking in 11-24?
- 9 MR. KOHLMEYER: Have we had
- 10 discussions with USEPA?
- MR. RAO: No, with IEPA. Sorry.
- MR. KOHLMEYER: With IEPA, only
- through the permit application in the permitting
- department. There may have been other discussions
- and other meetings, but I was not at those.
- MR. RAO: But there's not been any new
- development since then?
- 18 MR. KOHLMEYER: There's been no new
- development.
- MR. RAO: Thank you very much.
- MR. HALLORAN: Thank you,
- 22 Mr. Kohlmeyer. You may step down.
- MR. HALLORAN: Ms. Rios, anything
- 24 further?

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MS. RIOS: I have nothing further.

MR. HALLORAN: You'll rest your case

- 3 in chief?
- 4 MS. RIOS: Yes.
- MR. HALLORAN: Ms. Roccaforte, any
- 6 case in chief?
- 7 MS. ROCCAFORTE: No.
- MR. HALLORAN: Off the record.
- 9 (Whereupon, a discussion was had
- off the record.)
- MR. HALLORAN: We're back on the
- 12 record. Ms. Roccaforte, would you please have
- Mr. Kaleel come to the stand, please? Mr. Rao would
- like to ask him a few questions.
- 15 (Witness sworn.)
- MR. HALLORAN: Proceed, Mr. Rao.
- MR. RAO: Mr. Kaleel, in your
- testimony in 11-24, you had indicated that --
- regarding the 2008 ozone standard of 75-parts per
- million, the agency had done some preliminary
- analysis which showed the Chicago non-attainment
- data may be out of compliance. Could you update us
- a little bit about, you know, what would be the
- implications of that standard?

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MR. KALEEL: Sure. Subsequent to the
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- 2 2008 standard and prior to the time that the court
- 3 cases that challenge the 2008 standard and EPA's
- 4 decision to revisit it, Illinois EPA had made
- 5 recommendations to USEPA -- I believe it was in
- 6 2009. I could get you a specific date -- as to the
- 7 attainment status of various counties in Illinois,
- 8 and at that time we had recommended that Chicago and
- 9 metro east areas be designated as non-attainment for
- the 75 PPB standard.
- I think Doug Deason explained
- pretty well all the things that have happened in
- between, but our situation is basically the same.
- We still have monitors in both areas that are in
- violation of the 75 PPB standard, so -- and I don't
- 16 know what the current situation is as far as
- implementation, again, for the reasons that
- 18 Mr. Deason had cited. We don't know where USEPA is
- with implementing the standard, but at least through
- this summer we still have monitors in both the
- 21 Chicago and the metro east area that are violating
- the 75 PPB standard.
- MR. RAO: And would the levels that
- you've noticed in the recent ozone season, would you

- also expect, if that is a designation, to be
- 2 marginal in Chicago and metro east?
- MR. KALEEL: I guess it's real hard to
- 4 say. The monitor in the Chicago area, I believe
- 5 it's in Lake County. It's a monitor at Zion. It is
- 6 recording a design value concentration right now
- 7 through 2011 data of 76 PPB, so it's only one PPB
- 8 above the standard. I would expect that if that
- yalue is what is ultimately used for classification
- 10 purposes that the area would be marginal.
- The monitor just north of there in
- 12 Wisconsin, we refer to it as the Chiwaukee monitor.
- 13 I think its design value right now is 77, which is
- just two PPB above the standard. I know there's
- higher values further north in Wisconsin. I believe
- there's an 81 value in Milwaukee or just north of
- 17 Milwaukee. And based on at least some of the
- 18 categories or the one chart -- the one attachment
- that Doug Deason presented, 81 might ultimately
- trigger a moderate classification, but that value
- wouldn't necessarily dictate the classification
- value for Chicago.
- So depending on the timing when
- USEPA makes its decision to implement, we

- potentially could have another year of air quality
- data to consider. So the 76 that is being recorded
- 3 right now at Zion might change by next year if EPA
- 4 makes its classification by next year. So again, it
- adds to the uncertainty, which has kind of been a
- 6 cloud over all of these proceedings here for the
- 7 last year of so. There's lots of uncertainty, and
- 8 we really don't know what the air quality levels
- 9 will be at the time that we need to make that
- 10 decision.
- MR. RAO: And also during the
- 12 rulemaking in 11-24, I just want to say that I
- realize that the agency and the recommendation is
- neither recommending to grant or deny. Having said
- that, you had expressed some concerns with changing
- the compliance date for ExxonMobil to 2019 in the
- rulemaking, noting the impact on downwind states and
- 18 BPM 2.5.
- With the recent developments in
- this ozone revisions, and based on what the White
- House did and how the USEPA has responded, has any
- of those concerns changed, or are they still
- ²³ relevant?
- MR. KALEEL: I think the concerns are

- still relevant. We still have many of the same
- 2 concerns about what kinds of reductions will
- 3 ultimately be needed in the area. I think we're
- 4 fairly certain that further reductions will be
- 5 needed to help the Chicago area attain and help
- 6 downwind areas attain, so I think those concerns
- 7 still are before us, and those haven't been changed
- 8 by the recent announcement about the ozone standard.
- 9 Having said that, we are
- acknowledging the uncertainties, and I think
- that's -- those have been stated pretty well by
- 12 Exxon's witnesses. There's just a lot of questions
- as to schedules, and even the level of the air
- quality standard, the amount of reductions that we
- might ultimately need to seek. So I think we have
- the concerns, but we acknowledge the uncertainties.
- 17 MR. RAO: So will it -- would there be
- any possibility of the board expecting a positive
- recommendation before the end of the record?
- MR. KALEEL: It won't be my decision,
- so I really can't answer.
- MR. RAO: All right. Thank you.
- MR. HALLORAN: Any further questions,
- 24 Counsel?

- MS. RIOS: No.
- MR. HALLORAN: Thank you, sir. You
- may step down. I think at this time if any members
- of the public wish to give public comment or a
- 5 public statement, they may do so now. You can step
- 6 up here by the witness stand. You can either do it
- 7 under oath subject to cross-examination, or just
- 8 stand up and give a public comment not under oath.
- 9 MS. PAISLEY: I'll just give a public
- comment. I'm pretty new at this and I just want to
- 11 make a statement.
- MR. HALLORAN: Okay. Could you step
- up here where the microphone is, please, next to
- 14 Rebecca? Thank you. Just state your name, please
- and spell it. Just state your name and spell it for
- 16 Rebecca.
- MS. PAISLEY: Sure. My name is Lorna
- Paisley. L-o-r-n-a, P, like in Peter, a-i-s-l-e-y.
- I've got to say, I've never worked
- for the EPA and I've never worked for ExxonMobil,
- but I do understand a little of the science. I
- don't understand all the regulations, but I want to
- say this: I know that ExxonMobil is a corporation
- 24 and it's about making money. Somebody has to get up

- 1 here and speak out for the people.
- I do know that people die from
- ozone levels. I know that asthma is on the rise in
- 4 this area, and I just want to be here for them.
- 5 Somebody has to care about the people. I know that
- 6 Mobil made more money than any corporation has in
- 7 some -- in the not too distant past, and I think
- 8 they have some obligation to society to try to make
- ⁹ air cleaner and healthier for people. I don't know
- 10 how you can sit there and let people die from
- 11 respiratory issues when you make all this money.
- 12 And I want to know -- I would like
- to know, if somebody can tell me later, why this
- meeting wasn't closer to the refinery, and I also
- want to make a statement about those monitors. Is
- that a joke, that they're up by the Wisconsin
- border, that far away from the plant? I don't know.
- 18 It sounds like some -- I don't know. It's just kind
- of mind boggling to the average citizen out there.
- 20 So that's what I want to say, okay?
- MR. HALLORAN: Thank you so much.
- MS. PAISLEY: You're welcome.
- MR. HALLORAN: Any further comment?
- 24 Are there any members of Citizens Against Ruining

- the Environment here?
- MS. PAISLEY: We all are.
- MR. HALLORAN: All four of you?
- MS. PAISLEY: Well, he's not.
- MR. HALLORAN: Forgive me. Okay.
- 6 Would you like to give an oral statement or a public
- 7 comment? In an oral statement you're put under oath
- 8 subject to cross.
- 9 MS. RENDULICH: A public comment.
- MR. HALLORAN: Okay. Just state your
- 11 name and spell it, please.
- THE WITNESS: Ellen Rendulich,
- R-e-n-d-u-l-i-c-h.
- MR. HALLORAN: And for the record,
- please put your address down. State it for the
- 16 record.
- 17 MS. RENDULICH: Home address?
- MR. HALLORAN: Well, I have a public
- 19 comment filed by you.
- MS. RENDULICH: Right. Citizens
- 21 Against Ruining the Environment, we're an all
- volunteer, nonprofit organization, and we have a
- P.O. Box, 536, in Lockport, Illinois.
- MR. HALLORAN: 60441?

- MS. RENDULICH: 60441.
- MR. HALLORAN: Terrific. Thank you.
- THE WITNESS: You know, Lorna brought
- 4 up a couple comments. First of all, we were
- 5 concerned about the fact that this location was
- 6 held -- that this hearing is here rather than closer
- 7 to ExxonMobil, and we don't know why. We're glad it
- 8 wasn't down in Chicago, but this is a long way for
- 9 the people. And also, when -- you put the time was
- from 10:00 until whenever. Well, we've been
- advertising people could come all day long.
- MR. HALLORAN: Well, if I may
- interject, ma'am, the order says and will continue
- 14 as necessary.
- MS. RENDULICH: Right.
- MR. HALLORAN: And also, pursuant to
- the board regulations, it's held in the county where
- the subject site is located, and we're in Will
- 19 County, and so is Joliet. This is the first time
- I've heard any problems. And you've called me a
- couple times regarding the orders I have sent out,
- so I just want to make that clear for the record.
- MS. RENDULICH: Right. It just is a
- long way for people that live on the other end,

- because Lorna took a half hour to get here, and
- she's not even -- she's still a long way from the
- 3 plant. But anyway, that was one thing we wanted to
- 4 point out. We didn't understand the time, so we
- were telling people they could come all day, so we
- 6 didn't understand what was needed.
- 7 MR. HALLORAN: Again, if you read the
- 8 order, it started at 10:00 a.m. and will continue as
- 9 necessary.
- MS. RENDULICH: Right.
- MR. HALLORAN: Thank you.
- MS. RENDULICH: It was just -- we're
- 13 not clear on that. The other thing that Lorna
- 14 pointed out, too, you know, the industry --
- ExxonMobil doesn't need a hardship. I mean, they
- don't need any extended time. They have plenty of
- money. If they have to hit some of their
- shareholders, that's their problem. This is
- ridiculous to put money above people's health.
- Secondly, I wanted to mention that
- we will be submitting comments. We're teaming up
- with some other groups, like Illinois Respiratory
- National Resource Defense Council, and some other
- ones, so comments will be sent in later. Some of

- the stuff we didn't understand, like the terminology
- 2 RACT, when you're talking about RACT.
- When I went on the website to try
- 4 to pull up the link, which I've talked to you a
- 5 couple times, we didn't really understand what was
- 6 going on. So it's hard for groups like us, so we
- 7 really need to get help outside -- more professional
- 8 help to understand what's going on. We're just
- 9 citizens.
- so when I tried to understand to
- explain to the people there's a public hearing, we
- couldn't understand these extensions, the dates,
- these teleconference calls. I don't know how you
- can make it clearer, but we really need help
- in -- this should be available simply for us to
- understand. That's all I can say on that.
- And then the other thing Lorna
- pointed out is these monitors are not in the right
- 19 locations. We had a public meeting just recently
- here in Lemont Township, and the -- I don't know if
- 21 it was the EPA or the Pollution Control Board that
- was there, but they admitted that these monitors
- that are existing, they're either too low -- most of
- them are too high, or they're not in the

- 1 vicinity -- they don't follow the air pollution. So
- what good are these monitors? We need lots more
- monitors, period.
- 4 That's all I can think of at this
- 5 time. So we need a lot more monitors. They
- shouldn't get any kind of break. They need to get
- 7 some pollution controls on. That's about it.
- MR. HALLORAN: Thank you, Ms.
- 9 Rendulich. Any further comment, statements? Would
- you like to give a public comment?
- MS. BURNITZ: A public comment is
- 12 fine.
- MR. HALLORAN: Thank you. Proceed.
- MS. BURNITZ: My name is Mary Burnitz.
- 15 I'm a member of CARE. I, along with Ellen and
- Lorna, there's a lot of it I do not understand. We
- went to a meeting in Lemont Township. I have some
- of the paperwork here. I don't understand how these
- monitors are supposed to be in place to protect the
- public, but where they're placed isn't conducive to
- 21 protecting the public. I don't understand how
- they -- you're a multimillion-dollar entity, and I
- disagree with you getting any extensions, variances,
- 24 any monetary anything.

- Here's an example: My car is out
- of emission. I can't get my license plate because
- my little car's emission is not good. My husband
- 4 hasn't worked in two and a half years. I'm a
- 5 homemaker. I have to get my car to compliance to
- 6 get my vehicle tag, but yet you continually ask for
- 7 variances and later timelines, and I don't
- 8 understand it.
- Since being in this group, I've
- learned so much about politics and money. Huge
- corporations that they say, "This is for the good of
- the public, this is for the good of the public," and
- it's not for the good of the public at all. It's
- just something I don't understand. So that's it.
- MR. HALLORAN: Thank you so much. Any
- 16 further comments? I see one gentleman out there
- that hasn't given any. Any rebuttal, Ms. Rios?
- MS. RIOS: No, not at this time.
- MR. HALLORAN: Thanks. Let's go off
- the record for a moment, please.
- 21 (Whereupon, a discussion was had
- off the record.)
- MR. HALLORAN: All right. We're back
- on the record. What we're going to do now, we're

- 1 going to take a lunch and come back here at
- 2 approximately 12:15, 12:20, and conclude the
- 3 hearing. Obviously we're kind of waiting around to
- 4 see if any more public comes in to wish -- or to
- 5 state any more comments for the record. Anyway, see
- 6 you all back at 12:15, 12:20. Thank you.
- 7 (Whereupon, a break was taken,
- 8 after which the following
- 9 proceedings were had.)
- MR. HALLORAN: We're back on the
- 11 record. It's approximately 12:15, 12:18. I assume
- that the petitioner and Ms. Rios, you have no case
- 13 and rebuttal?
- MS. RIOS: No.
- MR. HALLORAN: So both sides have
- 16 rested. But I do want to address the board order of
- September 8th, 2011. It's the last paragraph. I
- believe it's Page 3. It notes that the decision
- deadline at PCB 11-86 pursuant to waiver is
- December 1st, 2011, which is correct. It goes on to
- state, "Which would require a decision by the board
- 22 at its November 17th, 2011, meeting." That is
- incorrect. The board meeting, there is one,
- coincidentally, on December 1st, 2011.

- As to the close of record, I'm
- going to address that now. Previously, we had an
- agreement, and for the most part it was addressed in
- 4 the August 17th, 2011, hearing officer order. The
- 5 post hearing briefing schedule was discussed and
- 6 agreed to, and I'm reading from the second
- 7 paragraph. The petitioner's opening brief is due to
- 8 be filed on or before October 7th, and I'm basing
- 9 that on, I believe, the transcript, by contract, is
- eight business days. The transcript should be due
- by September 29th. It should be filed, I believe.
- The respondent's responsive brief
- is due to be filed on or before October 17th, 2011.
- And this is a bit of a change, but it's been agreed
- to. The petitioner's reply brief is due to be filed
- on or before October 24th. Originally it said
- October 21st, but it was agreed by respondent that
- October 24th, 2011, would be fine.
- 19 I'm going to set public comment to
- be filed on or before October 11th, 2011, and as to
- all post hearing briefs or comment, the mailbox rule
- does not apply to any of the briefs or comments, and
- all electronic or approved fax filings must be
- received by the clerk's office no later than

- 1 4:30 p.m. of the deadline.
- 2 So right now, unless the
- 3 petitioner files another waiver of the statute
- 4 decision deadline and we get a new briefing
- 5 schedule, right now the record in this case closes
- 6 October 24th, 2011.
- 7 And I also want to make note,
- 8 we're going to put the group Citizens Against
- 9 Ruining the Environment, CARE, the acronym, P.O.
- Box 536, Lockport, Illinois 60441. Ellen Rendulich
- is the director. We're going to put her on the
- 12 service list as well.
- With that said, I'm not sure if I
- 14 forgot anything. Any closing arguments?
- MS. RIOS: No.
- MR. HALLORAN: And I do want to note
- that I find no credibility issues with any of the
- witnesses that testified here today.
- Ms. Rios, you mentioned that you
- 20 may be filing some kind of motion to incorporate
- documents from an earlier proceeding?
- MS. RIOS: Yes. We will likely file a
- motion to incorporate the transcript from the
- June 28th hearing and the R11-24 rulemaking.

Page 65 MR. HALLORAN: Okay. Do you have any idea when you'll be filing that? MS. RIOS: We can probably get that on file this week. MR. HALLORAN: Okay. Terrific. I guess that's it. I just want to thank you all for your civility and professionalism, and have a great ride home. Thank you so much.

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     STATE OF ILLINOIS )
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     COUNTY OF COOK
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 5
                         REBECCA A. GRAZIANO, being first
 6
     duly sworn on oath, says that she is a court
     reporter doing business in the City of Chicago, that
 8
     she reported in shorthand the proceedings given at
 9
     the taking of said hearing, and that the foregoing
10
     is a true and correct transcript of her shorthand
11
     notes so taken as aforesaid, and contains all the
12
     proceedings given at said hearing.
13
14
                                  AZIANO, CSR
15
                    Eight West Monroe Street, Suite 2007
                    Chicago, Illinois
                                         60603
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                    License No.:
                                   084-004659
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     SUBSCRIBED AND SWORN TO
     before me this 23\% day
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Notary Public
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                NICHOLAS A PERAZZOLO
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               NOTARY PUBLIC - STATE OF ILLINOIS
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